BAUER

FOR A GREEN WORLD

OPERATING MANUAL

for

PRORAIN

Series *F30* and *F40*



VERSION APRIL 2007

PRO RAIN
F 30 and F 40
E

Introduction

Thank you for buying BAUER PRORAIN!

The present **manual** is a very important document that describes operation and maintenance of the ProRAIN F30 and F40.

This manual describes the system as detailed as possible. If you still need more information, please contact your dealer or turn directly to **BAUER** in Voitsberg/Austria.

Please note that the content of this manual neither constitutes part of nor alters in any way any previous or existing agreement, promise or legal relationship. **BAUER**'s commitment is based solely on the respective purchase contract which also contains the complete and only valid warranty agreement. Said contractual warranty is neither extended nor limited by the content of this manual.

All information contained in the present manual is based on the latest product details available at the time of printing.

BAUER reserves the right to make changes without previous notice and without assuming any liability!

The **PRORAIN** is designed for highest performance, safety and reliability provided it is operated in accordance with the present operating instructions.
Therefore you should study this manual thoroughly before starting your **PRORAIN F30 or F40!**
Strictly observe all instructions pertaining to system handling, operation and service!
On this condition, **PRORAIN** will operate to your satisfaction for many years!

	Non-observance of this manual may cause personal injury or damage the equipment!

This manual is to be considered an integral part of **PRORAIN F**. Suppliers of both new and used systems are advised to put down in writing that they delivered the manual together with the system.

Please make this manual available to your staff. State the pump type and serial number of your **PRORAIN F** in all inquiries, correspondence, warranty problems or parts orders.

We wish you a lot of success with your PRORAIN!

Product details

Type designation: PRORAIN

Type number: Series F 30, F 40

Serial number[1]: _____

Dealer: Name: _____

Address: _____

_____

Phone/fax: _____

Date of shipment: _____

Manufacturer:

Röhren- und Pumpenwerk **BAUER** Ges.m.b.H.
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www.bauer-at.com
e-mail: sales@bauer-at.com

Owner or operator: Name: _____

Address: _____

_____

Phone/Fax: _____

Note: Please make a note of the type and serial number of your PRORAIN and accessories! Be sure to specify these details every time you contact your dealer.

[1]In all warranty claims and correspondence relating to this machine it is essential to specify the full serial number group including all letters. This applies to both the machine and the components concerned. We cannot emphasise this point often enough.

General Safety Instructions

Symbols and terms



The CE symbol that has to be affixed on the machine by the manufacturer outwardly demonstrates compliance of the machine with the directives for machines and other relevant EU directives.

WARNING!	This "Warning" symbol refers to important safety instructions in this manual. Whenever you see this symbol be aware of possible injury hazards. Read the note following the symbol very carefully and inform the other operators accordingly.

CAUTION!	Non-observance of this instruction may cause damage to or destroy the machine or individual components.

NOTE	It is very important to observe this note or condition!

Qualified operators are persons who on account of their training, experience and instruction as well as their knowledge of relevant standards, rules, precautions to be taken for accident prevention, and prevailing operating conditions, have been authorised by the person in charge of plant safety to perform the respective tasks required, and in doing so are able to recognise and avoid potential hazards. Among other things, knowledge of first-aid procedures is also required.

Product liability

As defined by the product liability law every farmer is also an entrepreneur!
According to §9 PHG (Product Liability Law), liability for damage to corporeal things caused by defective products is expressly excluded. This exclusion of liability also applies to parts not manufactured by BAUER itself but purchased from external suppliers.

Duty to furnish information

Even if the customer passes on the machine later-on, he is obliged to hand the operating manual on to the new receiver, too. The receiver of the machine must be instructed with reference to the mentioned regulations.

Intended use

- BAUER PRORAIN is built exclusively for normal agricultural applications (intended use).
- Any use beyond this normal use is considered non-conforming. The manufacturer is not liable for damage resulting from such non-conforming use, the sole liability for damage from non-conforming use is with the user.
- Intended use also includes compliance with the manufacturer's operating, maintenance and service instructions.
- The BAUER PRORAIN may be used and operated only by persons who are familiar with the device and aware of the hazards involved.
- All rules for accident prevention as well as any other generally valid specifications and regulations relating to safety, work medicine and traffic law must be strictly observed.
- Unauthorised modifications on the machine release the manufacturer from liability for damage resulting thereof.

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1 GENERAL INSTRUCTIONS FOR SAFETY AND ACCIDENT PREVENTION

Check the operational safety of the machine before every start-up.

1. In addition to the instructions contained in this manual, all specifications generally valid for safety and accident prevention must be observed!
2. The warning and instruction signs affixed to the machine give very important instructions for safe operation. Observing them serves your own personal safety!
3. Never put the machine into operation unless all guards and safety devices are completely mounted and in their proper working position!
4. Acquaint yourself with all equipment components and controls as well as their respective functions before starting to work. It is too late when the device is already running!
5. The operator's clothes should fit tightly. Avoid wearing loose clothes!
6. When handling slurry always keep in mind that the gasses produced are highly toxic and extremely explosive in combination with oxygen. Therefore, open fires, light tests, sparking and smoking are strictly forbidden!
7. Utmost care is required with regard to gasses in slurry and dung channels at open valves to the preliminary pit, before the main pit, or at cross channels. The same applies to mixing and withdrawal points when mixers or pumps are running!
8. When handling slurry always ensure sufficient ventilation!
9. Keep the machine clean to avoid fire hazards!

Tractor-driven machines

1. Before starting, inspect the area around the machine (children) ! Make sure your view is unrestricted!
2. Riding on the machine during transport is forbidden!
3. Couple the machine according to instructions and fasten it only at the specified points!
4. Be especially careful when coupling the machine to the tractor or uncoupling it!
5. Always adjust the supports in the proper position when coupling or uncoupling the machine (stability)!
6. Always mount balancing weights properly at the points provided!
7. Observe restrictions pertaining to axle load, total weight, and transport dimensions!
8. Inspect and mount all items required for transport such as lighting, warning signals and possible safety devices!
9. Mounted or trailed machines as well as balancing weights influence road behaviour, steering and braking capacity. Therefore make sure that proper steering and braking are possible!
10. Consider the projection and/or centrifugal mass of the machine when driving in curves!
11. It is forbidden to stay in the working range of the machine while it is operating !
12. Keep out of the turning and swivelling range of the machine!
13. Only operate hinged hydraulic frames when nobody is in the swivel range!
14. Externally powered machines (e.g. hydraulic) bear a crushing and shearing hazard!
15. Nobody is allowed between the tractor and the implement unless the tractor is secured by the parking brake and /or wedges under the wheels!
16. Hinged supports must always be folded up and secured before driving away!
17. Secure the machine and the tractor against rolling!

Tractor-mounted machines

1. Before a machine is linked to or detached from the three-point linkage, the control device must be shifted to a position in which unintentional lifting or lowering is impossible!
2. When using the three-point linkage the linkage parameters of both tractor and attached machine must correspond, if not, they have to be matched accordingly!
3. The three-point linkage bears crushing and shearing hazards!
4. When operating the external control of the three-point linkage never step in-between tractor and the machine!
5. When the machine is in the transport position make sure that the tractor's links are always properly secured on the sides.
6. When driving on the road with the machine lifted the control lever must be locked against lowering!

Trailed machines

1. When a machine is coupled to the drawbar make sure that the coupling point provides sufficient flexibility!

Power take-off (applies only to PTO driven machines)

1. It is not allowed to use any other types of PTO drive shafts except the ones prescribed by the manufacturer!
2. Drive-shaft guard tube and guard cone as well as the PTO guard – also on the machine side - must be mounted and in good working order!
3. When using a PTO drive shaft always observe the specified overlap in transport and working position!
4. Never connect or disconnect the PTO drive shaft unless the PTO is stopped, the engine turned off, and the ignition key pulled out!
5. Make sure the drive shaft is always connected and secured properly!
6. Attach the safety chain to keep the drive shaft guard from rotating with the shaft!
7. Before you turn on the PTO make sure that the selected tractor PTO speed corresponds with the permissible implement speed!
8. Before starting the PTO make sure that nobody is standing in the danger zone of the machine!
9. Never turn on the PTO when the engine is turned off or during a transport drive!
10. When working with the PTO nobody is allowed near the turning PTO or drive shaft!
11. Warning! The PTO shaft may continue turning due to its centrifugal mass after the PTO has been turned off! Keep clear of the machine during this time and do not touch until the PTO shaft stands absolutely still!
12. For cleaning, greasing, or adjusting the PTO driven implement or drive shaft, PTO and engine must be switched off and the ignition key pulled out!
13. Place the disconnected drive shaft on the provided support!
14. When drive shaft has been removed put the guard on the PTO shaft!
15. If a defect occurs repair it immediately before starting to work with the machine!

Hydraulic system

1. Hydraulic system is under high pressure!
2. When connecting hydraulic cylinders and motors, make sure the hydraulic hoses are connected as specified!
3. Before coupling the hydraulic hoses with the tractor's hydraulic system make sure that the entire hydraulic system is pressureless both on the tractor and implement side !
4. Inspect the hydraulic lines at regular intervals and replace them immediately in case of defects or ageing. Replaced hoses must comply with the technical specifications of the implement manufacturer!
5. When looking for leaks use only suitable equipment because of the injury hazard involved!
6. Liquids emerging under high pressure (hydraulic oil) may penetrate the skin and cause serious injuries! An injured person must see a doctor immediately! Danger of infection!
7. Before working on the hydraulic system the machine must be lowered, the system depressurised and the engine turned off!

Electric-driven implements

1. All work beyond normal maintenance of the implement should be performed only by a professional electrician!
2. Defective or broken plugs and sockets must be replaced by a professional electrician!
3. Never pull a plug out of the socket at the flexible electric cord!
4. Extension cables for power supply should be used only temporarily! Never use such lines permanently as a substitute for the required fixed installations!
5. Flexible lines laid across traffic areas on the farm must have at least 5 m ground clearance!
6. Always turn off the power supply before you do any work on the machine!
7. Check all electric lines for visible defects before you put the machine into operation! Replace defective cables and do not start the machine before that!
8. Never use electric-driven implements in damp situations or locations exposed to fire hazard unless they are adequately protected against moisture and dust!
9. Covering electric motors may cause heat concentration with high temperatures which could destroy the operating equipment and cause fires!

Hand-operated devices (valves)

1. Because of the slurry gasses produced in the lines, no slurry is allowed to remain in closed pipelines – bursting hazard!
2. Lay the pipelines with sufficient inclination and make sure that the selected closing order of valves allows all lines to be drained completely!
3. Protect the valves against unauthorised handling!
4. If a valve gets jammed do not apply force! Use only the operating levers supplied with the implement!
5. Observe the permissible maximum operating pressure of valves and pipelines when pumps are operated!
6. Service only when the tanks are empty!

Maintenance

1. Never perform any maintenance, service or cleaning work or fault elimination steps unless the drive is turned off and the engine is standing still!
2. Check proper fit of all nuts and bolts regularly and tighten them, if necessary.
3. If maintenance work is required on the lifted machine always secure it by means of appropriate supports!
4. When exchanging tools with cutting edges always use proper tools and wear safe protective gloves.
5. Dispose of oil, grease and filters according to local laws and regulations!
6. Always turn off power before working on the electric system!
7. Before electric welding on the tractor and mounted machines the generator and battery cables must be disconnected!
8. Spare parts must meet manufacturer's minimum technical specifications! This is the case for instance with original spare parts!

2 GENERAL

BAUER products are designed and manufactured carefully, subject to a system of continuous quality control. BAUER PRORAIN of type F30, F 40 are turbine-driven machines designed for fully mechanised and labour-saving irrigation. Individual pipe sets are no longer laid down by hand; system set-up, repositioning, and operation are all done with the tractor only.

The PRORAIN is a universal machine suitable of covering fields of varying lengths and widths. There is no need for supervision while the system is operating.

Strict observance of all operating and service instructions in this manual is the basic prerequisite for many years of trouble-free operation. Therefore please make sure that all operators on your staff are familiar with the instructions given in this manual.

The model number as well as the serial number (vehicle identification number) are stamped into the nameplate. In addition, the serial number is stamped into the frame of the undercarriage. Please state these data in all your inquiries, correspondence, warranty matters and parts orders.

We warrant according to our General Terms of Sale.

3 SAFETY PRECAUTIONS FOR PRORAIN

1. Read this manual before you put the system into operation for the first time.
2. Never handle the PE-pipe near the device or the device itself during pull-off or retraction.
3. During PE-pipe rewind with the tractor's PTO or during pipe pull-off, always make sure that the shifting lever is in the proper position. Moreover, the maximum permissible speed must not be exceeded.

WARNING! Danger by improper handling!

4. Never service or set any part of the system (except speed settings) while it is operating.
5. Keep clear of all moving parts.
6. Never expose any moving parts by removing protective elements.
7. Keep a safe distance from the sprinkler during operation.
8. Be careful in case of high connecting pressure!
9. Make sure that the water jet from spray nozzles does not hit public roads.
10. The PRORAIN is licensed for transport in agricultural operation only. For transportation on public roads all applicable traffic requirements must be strictly adhered to.

WARNING! For safety reasons it is not allowed to transport the PRORAIN by pulling it with a fork-type drawbar (OPTIONAL) and the toolbar!

11. When loading the machine on a trailer note that the water remaining in the pipe shifts the system's centre of gravity upward.
12. When driving in curves with the PRORAIN loaded on a trailer the permissible maximum driving speed is considerably reduced dependent on the position of the PRORAIN'S centre of gravity!
13. Always ensure that the locks and stops are secured according to the machine's general conditions for transport.
14. Before starting to irrigate near electric power lines you should contact your local power supply company regarding safe distances that have to be allowed.
15. Maximum permissible speed: 10 km/h

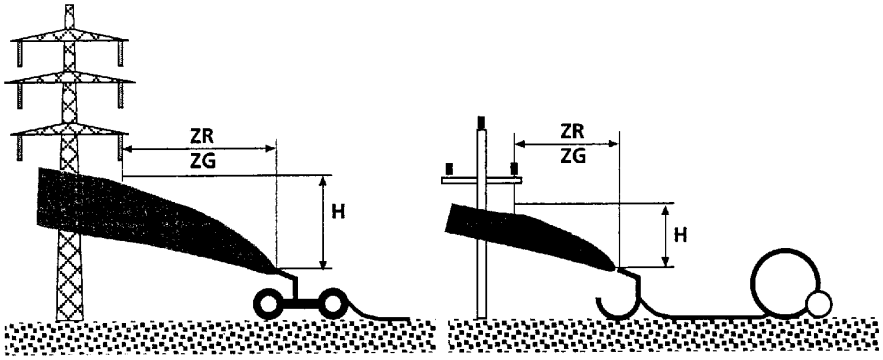
Safety distances Z from electric lines at:

IRrigation = ZR e. g.: with drinking water, ground water (e. g. well) or running water (e.g. stream)

SlurryG = ZG e.g.: with liquid manure or slurry

H = minimum distance between sprinkler upper edge and conductor cable when crossing beneath an electric line

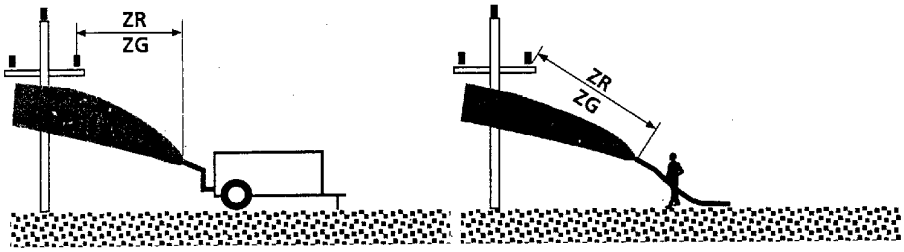
The safety distance, when crossing an electric line, is reached, if the distances per the below chart are kept. The water beam may touch the conductor cable, but may not be higher than the conductor cable.



Sprinkler with rubber wheels

Sprinkler with skids

Running direction



Pump tanker on rubber wheels

Sprinkler-jet pipe directed by hand

Attention: Do not spray slurry on insulators and masts!

Type and operation mode of the sprinkler		Safety distance Z in m, measured on the ground							
		With rubber wheels or directed by hand With metal or synthetic pipes				With skids or stationary/fixed With metal cart and metal pipes			
		Nozzle diameter in mm or. Flow in m^3/h							
		26 mm ≙ 50 m^3/h		36 mm ≙ 100 m^3/h		26 mm ≙ 50 m^3/h		36 mm ≙ 100 m^3/h	
Jet type		Spray	Full	Spray	Full	Spray	Fulll	Spray	Full
Up to 1.000 V H = 1 m	ZR	1	5	1	5	1	5	1	5
	ZG	1	8	1	8	1	8	1	8
Up to 30.000 V H = 2,5 m	ZR	3	9	5	21	3	7	4	9
	ZG	5	11	7	23	5	9	6	11
Up to 110.000 V H = 3 m	ZR	3	12	5	24	3	9	4	15
	ZG	5	14	7	26	5	11	6	17
Up to 220.000 V H = 4 m	ZR	4	14	6	26	4	12	6	22
	ZG	6	16	8	28	6	14	8	24
Up to 380.000 V H = 5 m	ZR	5	16	7	26	5	14	6	22
	ZG	7	18	9	28	7	16	8	24

The indicated safety distances in the above chart are valid for a nozzle diameter of 26 mm or 36 mm at an operating pressure of 5 bar. **For higher operating pressures the safety distances have to be increased by 2 m.** The safety distances are not valid when normed jet pipes, like they are used by fire brigades, are being used.

When applying polluted water or slurry, note that a conductive layer can build up on the insulators. **Therefore do not spray on the insulators!** Flashovers and insulator damage can otherwise cause power failure.

If metal sprinkler pipes are laid parallel to a high voltage power line, this can lead, even without irrigating, to a perceptible contact voltage because of the electric influence. Touching the pipes is not dangerous, but can be unpleasant and painful. This is why it should be avoided to lay metal pipes parallel to high voltage lines or only over the shortest distances possible. When using synthetic pipes, you will not encounter any of these problems.

Note ! Do not put pipe line pieces into a vertical position in the range of high voltage lines ! Only transport them horizontally

4 DESCRIPTION

The PRORAIN is a universal irrigation machine for varying lengths and widths of fields and best suited for sprinkling cereal crops, field crops, root crops, and horticultures as well as any kind of grassland.
The main components of the PRORAIN are a two-wheel undercarriage on which is mounted the turntable swivelling through 270°, and the reel with the special PE-pipe, the multifunctional compact gearbox and the TVR 60 turbine, and the high-rise cart that is ideal particularly for high crops, with the BAUER wide-range gun.
The material of the PE-pipe corresponds to the latest findings of the art. One end of the pipe connects to the reel drum and to the water supply through its axle. The other end of the pipe is coupled with the high-rise cart. The cart's track width is infinitely adjustable (see Technical Data).
The heart of the PRORAIN is the turbine. It is equipped with a regulating flap and with two changeable working nozzles. The cart retraction speed is controlled via de regulating flap. The working nozzles allow for adaptation of the turbine to very low quantity of water and cart retraction speeds. The lifetime lubricated drive shaft bearing is sealed by a maintenance-free floating ring seal.
The TVR 60 turbine is designed for water flow rates from 20 to over 120 m³/h.
The cart retraction speed is infinitely variable. It is adjusted by means of the ECOSTAR and can be read from the display. Depending on the available water flow and connecting pressure, it may vary between 8 and 120 m/h. The connecting pressure at the machine should not exceed 11 bar.
Power is directly transmitted from the turbine to the change-speed gearbox and the chain drive onto the reel. A band brake prevents fast reverse rotation of the reel in the final shut-off position, when the PE-pipe is stretched.
The band brake as well as gearwheels in the oil-filled change-speed gearbox act as a brake and prevent the PE-pipe windings on the reel from loosening during pipe pull-out.
For safety reasons the drive is fitted with an emergency stop and a reversing stop as well. With this emergency stop device the drive can be stopped immediately by hand.



WARNING Never remove the drive cover before you have turned off the water supply to the machine and slackened the stretched PE-pipe.

To slacken the stretched PE-pipe move the gear shift lever downward carefully (see proper procedure on page13).
A winding carriage moved by a helically grooved spindle ensures that the PE-pipe is wound up properly on all layers. To keep the retraction speed constant on all layers independent of the pipe length still lying on the field, the PRORAIN is equipped with an ECOSTAR 4000 S.

Shut-off
At the end of the irrigation strip, the wheel cart is lifted automatically to transport position. Simultaneously the drive is shut-off automatically by means of rods.
If the machine is equipped with an overpressure-actuated shut-off valve, the water supply to the machine is shut off simultaneously.
If a low-pressure operated shut-off valve is mounted, the pumping unit is shut off.
After shut-off the rear hydraulic machine supports can be withdrawn. Without any further preparations the PRORAIN can be transported to its next setting-up position immediately. Pull off or lay down the PE-pipe again, connect the water supply, and the machine is ready for the next run.
When driving on public roads the reel must be turned into the driving direction and secured with the lock bolt. The PE-pipe must be fully wound up on the reel and the cart lifted. The jack and both rear machine supports must be withdrawn to their uppermost position.

On public roads the drawbar and coupling ring must be hitched to the tractor's yoke and secured with the pin. The maximum permissible driving speed of 10 km/h must be observed. For increased safety against overturning in curves, we recommend to set the maximum possible track width.
On principle, it is possible to transport the machine between hydrants in the field with the cart lifted on the side. In this configuration the driving speed must always be adapted to the existing conditions and should never exceed 5 km/h. You must also take into consideration that this type of transport requires a wider driving lane.

5 PUTTING INTO OPERATION

Before and during the first start-up grease all bearings, chains and guide parts of the winding mechanism. Use normal ball bearing grease for all bearing assemblies with grease nipples, and a viscous and durable type of grease for chains, guide rods and joints.

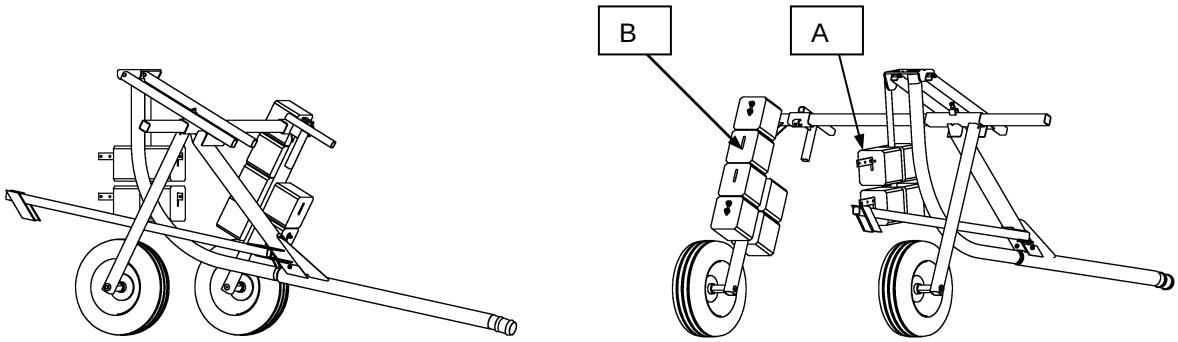
Tighten the wheel nuts before the first operation and check the tires for the specified pressure (see Technical Data).

Tighten also the connecting bolts, the ball race of the turntable, the ball race on the undercarriage, and the fastening of the hitch eye, according to the “Service and Maintenance“ table.

5.1 STEPS TO BE CARRIED OUT ONCE OR FROM TIME TO TIME

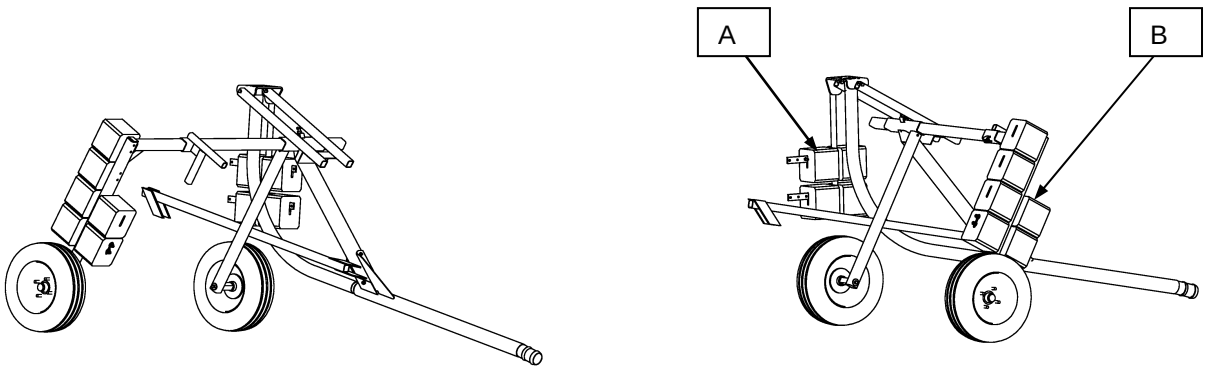
5.1.1 ASYMMETRIC WHEEL CART RIGHT SIDE

With this variant, assembly as per sketch is done when the PE-pipe ends on the **right** side of the reel (seen from rear).



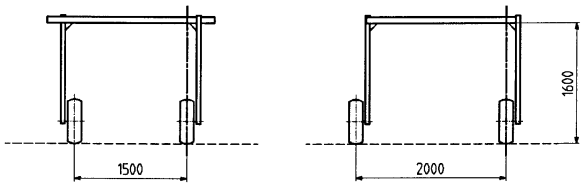
5.1.2 ASYMMETRIC WHEEL CART LEFT SIDE

With this variant, assembly as per sketch is done when the PE-pipe ends on the **left** side of the reel (seen from rear).



Set the requested track width of the wheel cart according to the type of crop.
Place the appropriate number of balancing weights on the balancing pendulum of the cart.
The number of weights required depends on cart track width setting, nozzle diameter, and nozzle pressure.

Adjusting range for cart track width



5.2 TABLE FOR CONCRETE WEIGHTS REQUIRED

Number of required weights is given for tracks of 1500 to 1800 mm

		Nozzle pressure in bar							
		3,0		4,0		5,0		6,0	
Position		**A**	**B**	**A**	**B**	**A**	**B**	**A**	**B**
Nozzle Ø	**20**	2	2	2	3	2	3	2	4
in mm	**22**	2	2	2	3	2	4	2	4
	24	2	3	2	3	2	4	2	5
	26	2	3	2	4	4	4	4	5
	28	2	4	4	4	4	5	4	6
	30	4	4	4	5	4	6		

Number of required weights is given for tracks of 1800 to 2000 mm

		Nozzle pressure in bar							
		3,0		4,0		5,0		6,0	
Position		**A**	**B**	**A**	**B**	**A**	**B**	**A**	**B**
Nozzle Ø	**20**	2	2	2	2	2	3	2	3
in mm	**22**	2	2	2	2	2	3	2	3
	24	2	2	2	3	2	3	2	4
	26	2	3	2	3	4	4	4	5
	28	2	3	4	4	4	5	4	5
	30	4	4	4	4	4	5	4	6



Set the sector on the wide-range sprinkler (ar. 220° for full track width). Further instructions see in manual for sprinkler. The VARI-ANGLE can be adjusted to the existing wind conditions by adapting the trajectory angle.

5.3 OPERATING MODE I: PE-PIPE PULL-OFF

5.3.1. TRANSPORT OF MACHINE TO SET-UP POSITION



During transport the reel should be turned into the driving direction and secured with the lock bolt. Cart, jack and both rear support legs must be lifted or retracted. For lateral PE-pipe pull-off, set up the PRORAIN on the headland at right angles to the selected irrigation strip and detach it from the tractor

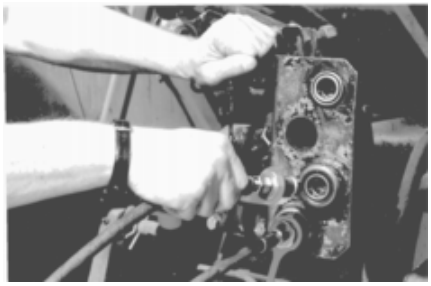


Adjust the undercarriage in a level position with the jack. The hitch is lifted by means of the toolbar.

When positioning the PRORAIN make sure that the machine's vertical axis of rotation is in the middle of the driving lane or centered between two crop rows.



For lateral pull-off remove the lock bolt, turn the reel into the direction of the driving lane and secure it again with the lock bolt.



Couple both hydraulic hoses with the hydraulic system on the tractor and extend the supports.

WARNING!	The standard PRORAIN equipment does not include any control unit (option). After coupling the hoses the tractor's hydraulic system for extending or retracting the supports must therefore be changed over accordingly. If this is not possible, you have to exchange the two hoses.

5.3.1 LOWERING THE CART

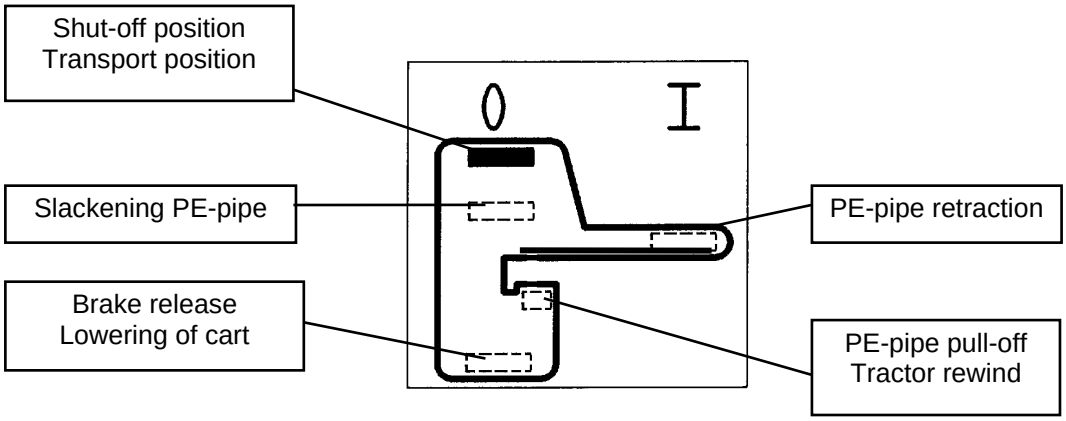


Before lowering the cart, the supports are extended hydraulically.
The cart lifting protection is lifted.
The cart is lowered by pressing slowly downward the shut-off lever towards “Brake release”.

On very hard soil the supports have to be lowered or extended into holes dug into the ground for this purpose.

WARNING! During this procedure the operator’s position should be outside the supports. Nobody must stay within the traveling range of the cart and of the supports.

SWITCHING POSITIONS OF THE SHUT-OFF LEVER

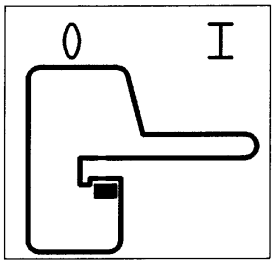


5.3.2 PE-PIPE PULL-OFF



Move gear shift lever into the “PE-pipe pull-off“ position. A spring presses the lever up and locks it.

In case of loose pipe winding (first operation or unit transport with lever in wrong shut-off position – not in transport position 0) be sure to avoid overwinding. In case of an emergency, the loose pipe windings have to be pushed into the correct position to the winding mechanism with the command devices. It is necessary to carefully and slowly pull out the PE pipe while at the same time position the PE pipe correctly.





Pick up the double draw-out hook with the toolbar and pull the cart into the field.

The wheel cart need not be lifted.
Pull-off speed: Do not exceed 5 km/h !

Do not stop abruptly, but slow down gradually at an intermediate stop or at the end of the pull-off.

CAUTION!	If the PE-pipe is to be pulled off in a wide bow, make sure that it is pulled in a straight line of about 80 to 100 m first (90° angle to the reel) and then in a wide bow.

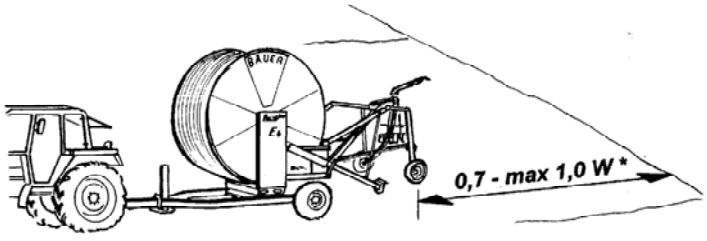
WARNING!	If the PE-pipe has been exposed to the sun for a longer period or if its surface temperature rises above 35 °C you must let water run through the pipe to cool it off before the unwinding or retraction procedure.



Couple the pressure hose, open water supply.

5.4 OPERATING MODE II: LAYING DOWN THE PE-PIPE

In addition to the pull-off method the PE-pipe can also be laid down on the ground. This method is mostly used in situations where heavy soil makes it impossible to pull the cart across the field or where the field is longer than one or two times the PE-pipe length. Moreover, the laying down method allows using smaller tractors because no pulling forces are applied on the pipe.
Drive into the field with the PRORAIN allowing for the sprinkler's distance of throw.



*) W = distance of throw of the sprinkler



Lower the cart as described under Operating mode I, “Lowering the cart” and anchor it slightly.

Now move forward with the machine for about 2 to 3 metres, retract the machine supports and continue across the field.

5.5 PE-PIPE RETRACTION

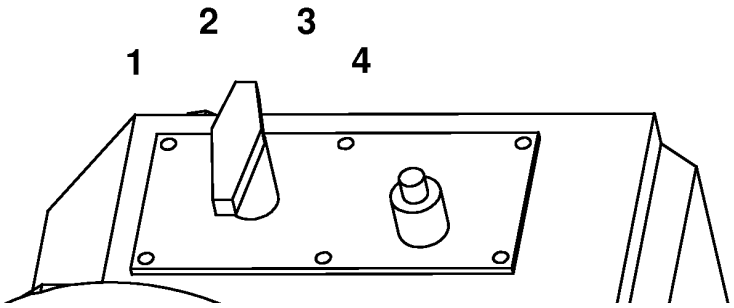
5.5.1 GEAR SHIFTING

Put the gear shift lever into the correct shifting position:

F 30, F 40

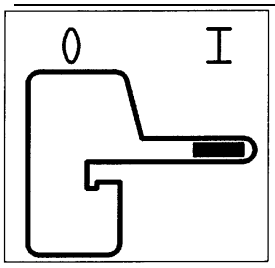
1	**bis**	--	**25**	m / h
2	**10**	--	**45**	m / h
3	**22**	--	**65**	m / h
4		**> 35**		m / h

The gear is selected according to the requested retraction speed.

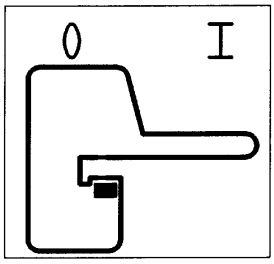


5.5.2 GEAR SHIFTING:

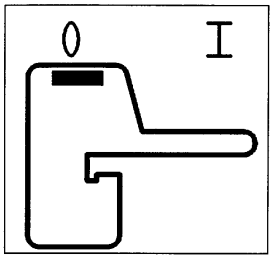
The four-speed gearbox adapts perfectly to existing operating conditions.
Switching should be done at low turbine speed! This can be done best when the water supply is being opened or stopped. When the water already flows through the turbine, gear shifting should be done by pressing the ECO-Star stop button, shifting the gear whilst turbine speed decreases and pressing the start button then.

. 

When the shut-off lever is in the "PE-pipe retraction" position, it is not allowed to shift gears



If the shut-off lever is in the „PE-pipe pull off“ position



or shut-off position,

you can shift it to the required gears 1 to 4.

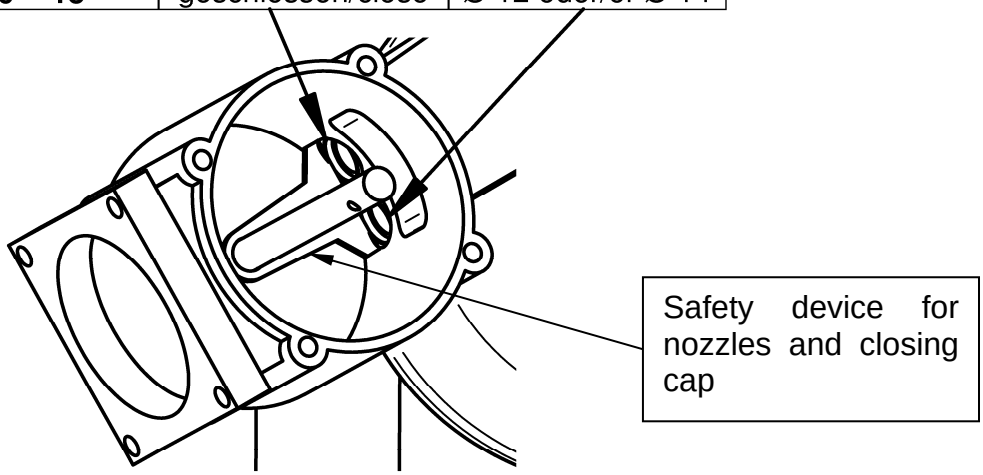
WARNING! Before shifting gears – slacken the PE-pipe !
Always shift gears at low turbine speed!

WARNING! If the shut-off lever is in the shut-off position, press the lever down slowly and carefully so that the band brake is released and the PE-pipe slackens (see item 5.5.6).

5.5.3 SELECTING THE TURBINE WORKING NOZZLES

Before connecting the water supply, check in which output range the machine shall work. The required water quantity can be seen from the output table. The below chart shows which nozzles are required in the turbine.

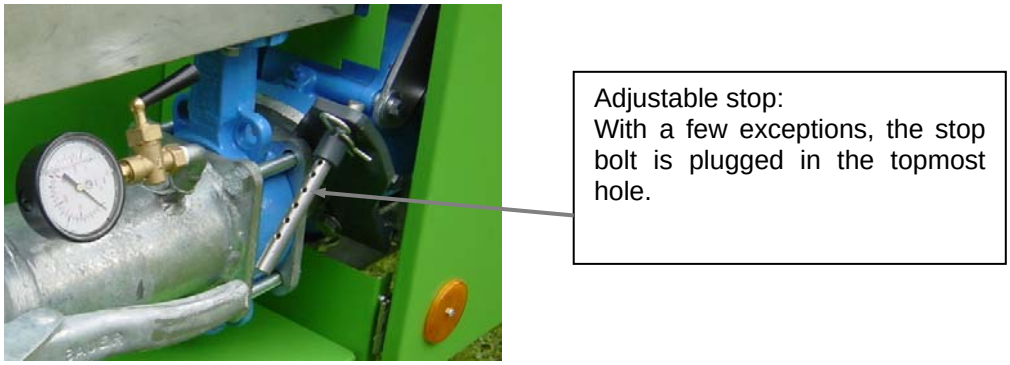
m^3/h		Düse/nozzle
> 36	offen/open	offen/open
27 - 36	geschlossen/close	Ø 20
18 - 27	geschlossen/close	Ø 16 oder/or Ø 18
9 - 18	geschlossen/close	Ø 12 oder/or Ø 14



5.5.4 LIMITING BOLT FOR TURBINE CONTROL

With a pressure difference of 4 bar in front of and behind the turbine, the control flap cannot be moved anymore electrically. In normal operation such a high pressure difference is not reached by far. This only arrives when either a wrong gear has been chosen or too small nozzles are mounted in the turbine or an excessive speed is demanded. If the control motor cannot move the control flap anymore, the water supply must be reduced so that the pressure difference in the turbine decreases.

In case of needing extremely high retraction speeds (depending on the nozzle), the turbine may be working at its limits. In this case, the travel of the control flap can be limited by means of a stop. It always must be found out by testing in which hole the bolt is to be plugged.



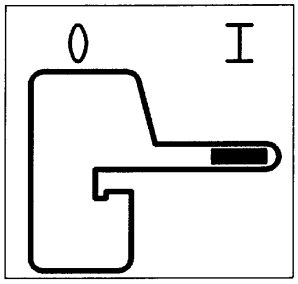
5.5.5 STARTING RETRACTION



When the full operating pressure has been reached and clear water is discharged at the sprinkler's nozzle in a full jet without air bubbles, push the gear shift lever to the "PE-pipe retraction" position.

Shifting should be done at low turbine speed!

DO NOT USE FORCE

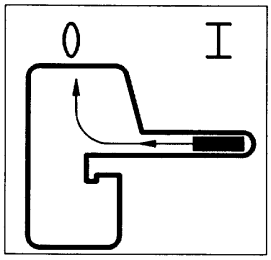


WARNING! If the PE-pipe is stretched, slacken it before coupling!

5.5.6 SLACKENING OF PE-PIPE

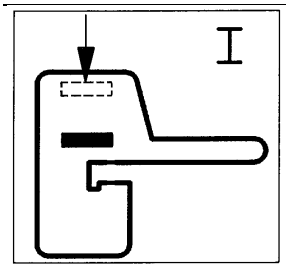


Pull the shut-off lever into the shut-off position ....



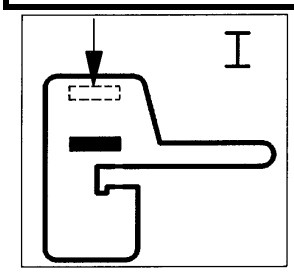


... and slacken the PE-pipe by carefully pressing the shut-off lever downward.



CAUTION!	Switching into the gear speeds 1 to 4 is only possible when the turbine is rotating!

CAUTION!	Move the gear shift lever into the desired position and set back the shut-off lever to the “PE-pipe retraction“ position.



WARNING!	Service jobs only may be carried out when the PE-pipe has been slackened completely and the water supply has been shut off! Put the shut-off lever to shut-off position! This shut-off position also is required for transport on ways and roads.

The reel starts to rewind the PE-pipe.

5.6 SHUT-OFF

At the end of the irrigation run, the drive is shut off via rods.



At the end of the pipe retraction, the cart will be lifted automatically to transport position. Then the reel drive is stopped automatically.

5.7 CORRECTION OF SET-UP POSITION

In case the PRORAIN gets misaligned or pulled aslant during PE-pipe rewind it has to be realigned. For this purpose you need to slacken the PE-pipe first.

Proper procedure:

1. Close the water supply to the PRORAIN. The PE-pipe slackens only partially by the turbine that acts like a hydraulic brake



2. Pull the shut-off lever into the shut-off position and push it downward slowly and carefully...



... to **slacken the PE-pipe** (see item 5.5.6).

3. Readjust the machine and prop it up adequately.
4. Open the water supply again.
5. Move gear shift lever into the desired position.
6. PE-pipe rewind continues.

5.7.1 PTO REWIND:



If required, you can rewind the PE-pipe also with the tractors PTO system

Rewind only under water pressure (oval PE-pipe)

PTO speed = max. **540** rpm



The shut-off lever must be brought to PE-pipe pull-off" position.

A spring presses the gear shift lever into a locking recess. In this position the band brake is slightly loosened and does not have any brake action during the wind-up.

Winding up the PE-pipe with the PTO will become necessary if there is no need to continue irrigating due to natural rainfall.

WARNING!

- Retract the pipe at the lowest possible PTO speed - start slowly and smoothly and avoid jerks.
- Avoid strain by excessive articulation of the PTO shaft.
- If the PE-pipe is covered with mud it should be loosened and lifted off the ground to reduce the tension load before rewinding it.
- You can release the PE-pipe and lift it off the ground by tying around a hemp rope or a fabric belt and pulling it along the pipe.
- If the soil is deep and heavy the PE-pipe must be wound up more slowly to make sure that the permissible loads on PE-pipe and PRORAIN are not exceeded.
- If you disengage the PTO shaft during PE-pipe retraction, make sure that the pipe reel stands still when you re-engage the PTO shaft. (Slacken the PE-pipe).
  Double motion may cause severe damage!

When driving the reel with the PTO the automatic shut-off system is inactive.

Therefore you must stop the PTO shaft in time and wind up the end of the PE-pipe with the hand wheel. This will prevent damage to cart, shut-off system, gearbox, etc.

6 ECOSTAR 4300

RETRACTION SPEED CONTROL



6.1 GENERAL

The **BAUER *ECOSTAR 4300*** allows you to operate your irrigation machine with ease at the touch of a button.

An illuminated four-line display offers you comprehensive indication of the machine's current operational status.

Through permanent comparison of set-point and actual value of the retraction speed you can administer the precipitation rate you need.

The *ECOSTAR 4300* consists of the electronic box, a cable harness with the connected sensors for the PE- pipe length retraction speed and shut-off as well as connections for battery, solar panel and the turbine regulation motor.
Connections are also provided for installing a pressure switch and an electric shut-off valve (both optional).

The electronic system of the ECOSTAR *4300* is rigidly built and has been tested under different climatic conditions. If problems still occur it is advisable to exchange the complete electronic box. If a sensor is defective it is possible to exchange only the sensor, too.

6.2 DISPLAY WINDOWS AND MENU OVERVIEW

```
SPEED                 30.0m/h
DOSE        22 mm
TIME        14:10    STOP    7:43
STATUS Operation
```

Standard display

```
ZONE                1   30.0m/h
DOSE        22 mm
TIME     14:10      STOP      7:43
STATUS Operation
```

Standard display, Zone active

```
DISTANCE         123M
BATTERY         12.8V
CHARGE ON      0.231A
PRE-  0:45 NACH- 0:45
```

Press button **MENU** one time, in order to get to the display of menu 2.

```
PRESSURE SENSOR        ▉

STOP SENSOR          ▉
SPEED SENSOR         ▉ ▉
MOT1 0.0A MOT2  1.8A
```

Press button **MENU** two times, in order to get the display of menu 3.

```
ACT. SPEED   22M/H
START            0:00

OPERATING HOURS   123h
```

Press button **MENU** three times, in order to get to display of menu 4.

```
  0m     30.0m/h    0m
  0m     30.0m/h    0m
  0m     30.0m/h    0m
  0m     30.0m/h    0m
```

Press button **MENU** four times, in order to get to display of menu 5.

```
SIGNAL  23
NETWORK HOME
A: +45123456
B: +45234567
```

Press the button **MENU** five times, in order to get to display of menu 6.
(Only if GSM has been selected)

When the sign ▉ appears on the display, it means that the respective function is turned on.

STANDARD MENU:

```
SPEED         30.0m/h
DOSE            22 mm
TIME     14:10     STOP     7:43
STATUS operation
```

Standard display

SPEED

Speed can be changed at any time during the irrigation, using the keys „+“ und „ –“.

ZONE

Current Zone 1 – 4, with corresponding speed. The speed cannot be changed. (zone active)

DOSE

The precipitation rate is calculated by means of constants, and shows the current mm for irrigation. If the **SPEED** increases, the **DOSE** decreases. (constant 11 and 12)

TIME

To set the time: first set the speed to 11,1 m/h, and then press the ***PROG***- button 3 times to get to <**CONST 1 TIME**>. The time can be set with the buttons „**+“** and „ **–“**. When the battery has been removed the time is 00:00, and remains zero until it is set.

STOP

Time when the irrigation is finished incl. pre- and post irrigation.

STATUS

Irrigation status:

<Stop sensor >
<Running >
<PRE Irrigate >
<POST Irrigate>
<LOW Pressure >

Explanation see STATUS chapter

If the display shows **LOW BATTERY instead of SPPED**, the voltage in the battery is less than 11,8 V and the battery needs to be charged.

MENU 2

```
DISTANCE        123M
BATTERY        12.8V
CHARGE ON     0.231A
PRE-  0:45 POST- 0:45
```

DISTANCE

The remaining length of the pipe. Distance can be changed immediately after pressing PROG three times, then it can be changed with keys „+“ and„ –“.

BATTERY

Battery voltage.

CHARGE ON

Shows if the battery is charged from the solar panel. The battery is charged when the voltage is below 14,0 volt.

PRE-

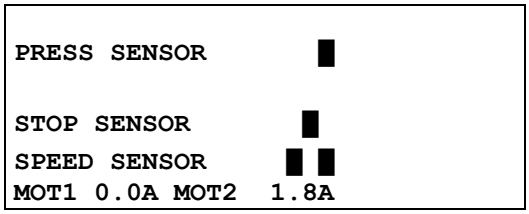
Current pre irrigation time.

POST-

Current post irrigation time.

Pre- and post irrigation time can be changed immediately after pressing ***PRE***- or ***POST*** – with keys „**+“** and „**–“**.

MENU 3



PRESS SENSOR

Shows if the pressure is high.The marker is on when the water pressure is high.
The machine can only work when the pressure is high.

STOP SENSOR

Shows if the stop switch is activated. The marker is on when the stop switch is on.
The machine can only work when the stop switch is on.
The stop switch has three functions:

1: Resets the distance counter
2: Post-irrigation
3: Inhibits the pulses to the regulating motor.

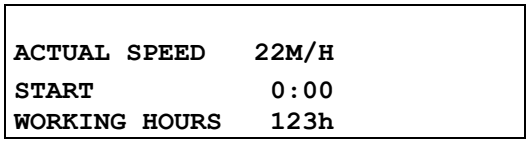
SPEED SENSOR

Test speed sensor. The marker is on when the magnates activate the speed sensor.

MOT1, MOT2

Shows the current power consumption of the motor. The motor is stopped when the power consumption exceeds 4,5 A. If the power consumption exceeds 4,5 A, and the motor has not reached its end position the shut off valve is blocked.

MENU 4



ACTUAL SPEED

Shows the current speed of the machine. Furthermore, the maximum running speed of the machine can be checked if the *ECOSTAR 4300* is set to a much higher speed than the machine can run.
The current speed can differ from the set speed, especially at the start. This is not an error because the *ECOSTAR 4300* ensures that the medium speed over a distance of 10 m is correct.

START

With this function the starting time of the machine can be delayed for up to 24 hours.
To set the start time press „PROG“-key three times and the time can be set with the keys „**+“** and „**–“**.

WORKING HOURS

The total working hour since the electronic was started for the first time.

MENU 5

```
  0m     30.0m/h    0m
  0m     30.0m/h    0m
  0m     30.0m/h    0m
  0m     30.0m/h    0m
```

In this menu the irrigation can be set and four different retraction speeds are possible.
Press the „PROG“ key three times.
Further details see below.

MENU 6

```
SIGNAL  23
NETWORK HOME
A: +45123456
B: +45234567
```

SIGNAL GSM-signal strength
NETWORK GSM-Network type
A: First phone number on the SMS-list
B: Second phone number on the SMS-list.

Detailed description in the chapter GSM.

START:
The turbine can only start if the magnet activates the stop sensor (or stop sensors), see Menu 3 for controlling the function of the stop sensor. When the ***„START*** key is pressed the shut-off valve opens. Next the by-pass valve closes (the turbine starts). If the magnet does not activate the stop sensor only the shut-off valve opens. This is used if the pressure should be released before disconnecting the hose at the hydrant.

DELAYED START TIME OF IRRIGATION:
First press ***„STOP“***-key for closing the inlet of water. Next press ***„MENU“***-key 3 times (Menu 4), ***„PROG“***-key 3 times and you can start time. Finally, pre- and post- irrigation can be selected.

STOP:
When the magnet is removed from the stop sensor, the turbine stops and the shut-off valve over-pressure closes (or if available the shut-off valve low-pressure opens).
If post-irrigation is chosen, the turbine stops and after the post-irrigation time the shut-off valve closes. If the key ***„STOP“*** is pressed, the turbine stops and the shut-off valve closes, regardless if post-irrigation was selected.

SUPERVISON:
The ECOSTAR 4300 has an integrated supervison system. SUPERVISON is activated if for some reason the machine irrigates at the same place longer than a specified time. This time is factory adjusted to 20 minutes, see programming for changing this time. If it set to 0 there is no supervison.

SPEED :
The speed is set with keys „**+“** and „ **–“**, at first the speed changes step by step 0,1 m/h, after 10 steps for 1,0 m/h. The speed can be changed at any time, even while the machine is running. If the time is checked it shows the new time for the remaining irrigation.

PRE-IRRIGATION:
Pressing the key ***PRE-*** can activate pre-irrigation. The time for pre-irrigation is calculated by the *ECOSTAR 4300* as 8 x the time for running 1 meter with the current speed.
The constant „8“ (constant no. 2) can be changed, see programming. If the pre-irrigation is on the machine starts and runs 1/2 pm enter and then it stops for the pre-irrigation time. By pressing the key ***„START“*** the pre-irrigation is cancelled. The magnet at the stop sensor should be in place, before activating the pre-irrigation.

POST-IRRIGATION:
The post-irrigation can be activated by pressing the key ***„POST-“***. The time for post-irrigation is calculated by the *ECOSTAR 4300* as 8 x the time for running 1 meter the current speed. The constant „8“ (constant no.3) can be changed, see programming. The post-irrigation starts to count down when the magnet is removed from the stop sensor. When the magnet is removed, the motor for speed regulation stops the turbine. After the post-irrigation time the shut-off valve closes (or opens, is available, the valve low pressure) At machines with only one motor for speed regulation the turbine starts after the post-irrigation. By pressing the key ***„START“*** the post irrigation is cancelled. The magnet at the stop sensor should be in place before activating the post-irrigation. If the constant no.8 “early stop” is selected, this function is activated. The machine shuts down if the distance is reached.

6.3 PROGRAMMING OF 4 DIFFERENT SPEEDS

Display must show menu 5.
The pipe should be pulled out before programming, so the computer can calculate the distance of the field to be irrigated.
In the following example the length of the field to be irrigated is 400 m.
Press the ***„PROG“-Key*** 3 x. The display shows.

```
400m     30.0m/h   0m
  0m     30.0m/h   0m
  0m     30.0m/h   0m
  0m     30.0m/h   0m
```

The desired speed can now be set, here 25,0 m/h. Then press the ***„PROG“***-key 1 x. The display shows:

```
400m     25.0m/h   0m
  0m     30.0m/h   0m
  0m     30.0m/h   0m
  0m     30.0m/h   0m
```

The desired distance can now be set, here 300 m. Then press the ***„PROG“***-key 1 x. The display shows:

```
400m     25.0m/h 300m
300m     30.0m/h   0m
  0m     30.0m/h   0m
  0m     30.0m/h   0m
```

Now the first zone is programmed and the procedure is continued for all 4 zones.
Zone 4 automatically ends at 000m.
When zone 4 is programmed press again the ***„PROG“***-key. The display shows:

```
DLETE MENU PRESS
SAVE   PROG PRESS
```

By pressing the key “***PROG“***- the program is saved and the irrigation is carried out according to the program. By pressing the key ***„MENU“***-the program is deleted and the speed stays the same for the whole field.

6.4 STATUS DISPLAY

STATUS: Status messages in display

EMERGENCY: machine has not been started, speed impulses, however, are being received and it is trying to maintain the speed requested.

RUNNING: Machine is irrigating, everything is working properly.

LOW PRESSURE: Water pressure is below pressure switch threshold. Machine acts depending on machine data.

START: Operator has pressed ***„START“***-button and the start sequence is in progress

START REMOTE: Machine is starting due to an ***SMS.***

START DELAY : Machine is waiting for start delay to elapse (see menu 4).

START PRESSURE : Machine has started due to pressure rise. Machine uses pressure level to start 2nd machine on string.

START DENIED: Operator is holding ***„STOP“***-button to prevent ***PRESSURE***- and ***REMOTE*** start zu verhindern.

STOP USER: Machine has stopped due to operator ***STOP***.

STOP REMOTE: Machine has stopped due to an ***SMS***.

STOP SENSOR: Machine has reached end and is stopped by ***STOP SENSOR.***

STOP DISTANCE: Machine has reached distance for stop (see constant No. 8 for early stop).

STOP DELAY: Machine has reached stop but waits nn seconds to proceed stop sequence..

STOP DENIED: Operator is pressing ***„START“***-button to prevent REMOTE stop.

SUPERVISION TIME: Machine has stopped due to supervision time is elapsed. Machine has not moved in nn minutes (see constant for supervision time)

FORCE LOW PRESSURE: Machine opens shut-off valve to force pressure drop in order to stop the pump. After 2 minutes valve closes to prevent draining of pipe.

PRE IRRIGATION: Machine is performing pre irrigation.

POST IRRIGATION: Machine is performing post irrigation.

There are different constants that can be set by the user.
These constants will be saved for years even if the battery is disconnected.

6.5 THE MOST COMMON COMBINATION OF DIFFERENT CONSTANTS

The machine will always run with the constants adjusted in the factory. But there are different conditions from farm to farm and farmers also have different requirements. Therefore, some constants can be adjusted to the local wishes.

1. Slow start of turbine. Machine data no.13. Adjust the value to 4sec to start.
Now the valve for control of speed will close about half and continue to close stepwise until the adjusted speed is reached. Correct adjustment is: Continuously closing of the valve until the turbine starts running and stepwise until adjusted speed is reached.

2. Slow opening for the inlet of water. Machine data No. 17 . Set the value to 1. =
The opening is done stepwise.

3. Only 1 motor for speed regulation. Machine data no. 12. Value 0
Post-irrigation must take place as follow: when the stop sensor is activated only the retraction stops. When the post-irrigation is finished the machine starts again and runs to the mechanic stop.

4. Start of the 2nd machine when the 1st machine has reached stop.
Machine data No. 14. value 2.
The machine must be equipped with an adjustable pressure switch. Adjust the pressure switch to a point between the normal pressure and the pressure when the pump will stop. Example: the normal pressure is 7 bar, the pressure for pump stop 9 bar. Adjust the pressure switch to 8 bar on both machines. Start the 1st machine by pressing start. Adjust the 2nd machine, but press stop. When the first machine is ready the second machine starts as soon as its pressure has reached 8. Please note: 10 m of height difference make a pressure of 1 bar.

5. Stop of the machine when pressure is low and a pressure switch is mounted. Constant no.6 = value 1
Machine data No. 12 must be adjusted to a value of 2. Now the shut-off motor turns into the opposite direction. This means that when the cable connection stays the same the shut-off valve opens. After two minutes the shut-off valve closes again.
Only the combination of stop sensor, stop button and supervision can open the shut-off valve. The pressure switch, however, cannot open the valve.

6. Pre-irrigation before machine reaches the stop
Constant No. 9 can be set to the meter number where the post-irrigation should take place.

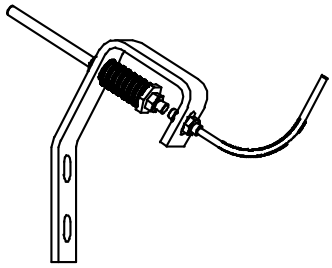
ATTENTION!	Open the front plate very carefully. In order to ensure moisture protection by the cover gasket also the cover must be closed carefully!

ATTENTION!	Welding – and repair works at the RAINSTAR should only be done when the battery is disconnected!

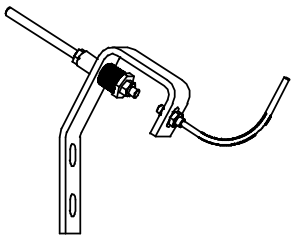
6.6 STOP - SENSOR

The machine can only work if the stop sensor is activated or in operating position.

Operating position



Shut-off position



The Stop - Sensor has three functions:

1. Reset for the laid-down PE-pipe length:
   When operated the laid-down pipe length is set to zero.
2. Post irrigation:
   If the post-irrigation procedure is carried out at the end of the run (0 m laid-down PE-pipe length) the post-irrigation function is activated first and then the *ECOSTAR* is shut-off.
   In the standard program the post-irrigation is activated 8m before the irrigation ends.
3. Prevents pulses to the regulating motor.
   After the stop sensor is activated, no pulses are passed on to the regulating motor.

Press the key **MENU** 2 x, to get to the display of menu 3. Her it shows if the speed sensors are working . The sign ■■ shows if a magnet activated the two speed sensors.

Line four shows if motors 1 and 2 are switched off after they have reached their mechanical stop.
If sign ■ shows and one motor has not
reached its end position there is a blockage on the inside of the turbine (MOTOR 1) or the valve(MOTOR 2).
The motor switches off when the power consumption exceeds 4,7 ampere and ■ appears on the display.

If the display shows a flashing MOTOR 1 it means that the motor is running

```
SPEED      30.0m/h
DOSE      22 mm
TIME        14:10   STOP   7:43
STATUS MOTOR 1
```

If the display shows a flashing MOTOR 2 it means that the motor for the shut off valve is running.

```
SPEED      30.0m/h
DOSE      22 mm
TIME       14:10    STOP    7:43
STATUS MOTOR 2
```

By pressing the key PROG/POWER ON 

or the PE-Pipe is laid out, the electronics is activated again.

The battery is charged only if the electronics is activated. There is no charging when in standby.

6.7 OPERATION OF THE BAUER ECOSTAR 4300

Summary:

- Pull off or lay down the PE – pipe
- Connect water supply
- Engage gearbox

ECOSTAR: make settings only in the standard menu:

Take over retraction speed from the last retraction or set again.

Press "START-RESET“ 

key

Activate pre-irrigation if required
Activate post-irrigation if required
Open water inlet
Irrigation runs automatically

FURTHER OPERATING INSTRUCTIONS

After a longer standstill the electronic system of the *ECOSTAR 4300* is on standby.
Pulling off or laying down the PE – pipe activates the electronic system and the length of the pulled off or laid down pipe is metered.

For display of laid out PE-pipe, press key Menu 1 x:

```
DISTANCE        123M
BATTERY        12.8V
CHARGE ON     0.231A
PRE-  0:45 POST- 0:45
```

6.7.1 SPEED ADJUSTMENT

The pre-adjusted speed of 30 m/h can be increases or decreased with the arrow keys



At first the speed changes step by step for 0,1 m/h, then after ten steps there is a change of 1,0 m/h.
The speed can be changed at anytime while the machine is running.
The remaining time until the end of irrigation is also changed.
The speed cannot be changed while one of the servo motor for the turbine regulation or shut-off valve is running.
The display shows MOTOR 1 or MOTOR 2.
When changing the speed also the corresponding time changes.

```
SPEED       30.0m/h
DOSE       22 mm
TIME        14:10     STOP     7:43
STATUS OPERATION
```

Important!	When setting the speed it is necessary to check on the speed that is actually possible according to the test window (press menu key 3 x). In case of variation the set speed must be reduced to the speed that is actually possible.

6.7.2 PRE – OR POST IRRIGATION

With the keys PRE – or. POST IRRIGATION 

these functions can be activated.

The time for the pre- and post is pre-programmed and is calculated by the *ECOSTAR 4300* as 8 times the time for covering a distance of 1 meter with the actual speed.

e.g: for vE = 20 m/h there is a time of 3 min for 1 m retraction
This makes a pre-irrigation time of 8 x 3 min = 24 min
and a post irrigation time of also 8 x 3 min = 24 min

This value “8” can be changed in the program (program constant No 2 and No 3) –
See parameter sheet 1: constants.
If the pre irrigation function is activated, the machine runs approx. ½ meter after the start and then stands still for the pre irrigation time.

When pressing the button “START-RESET” 

, during pre-irrigation the pre-irrigation function is deleted.

Before activating the pre-irrigation mode the PE – pipe should be pulled off (the shut-off frame and thus also the shut-off sensor should be in the operating status) and the “START-RESET” key should have been pressed.
If the post-irrigation mode is activated the machine stops 8m before the end of the run for the post-irrigation time. This value is pre-adjusted and can be changed in the program constant no.9, see parameter sheet 1: constants.

If you press the key “START-RESET” 

, the post irrigation is cancelled.

6.7.3 START

If the PE – pipe has been pulled off and the desired speed has been set you can start the irrigation with the “START–RESET“ 

key.

If pre- or post- irrigation is required, press the following keys 

The turbine can only start if the shut-off frame and thus also the shut-off sensor are in the operating state (PE-pipe pulled off).

If the „START–RESET“ key is pressed the turbine flap closes, the tooth segment on the regulating motor rotates to the limiting bolt head and the shut-off valve (if existing-optional) opens.

6.7.4 MONITORING

The program has a built-in monitoring system.
It only works in connection with the shut-off valve- overpressure.

The standard factory setting of the monitoring is 20min. (parameter sheet 1, machine data 4).
In this mode monitoring will start if the RAINSTAR does not reach the set speed within the programmed monitoring time. After this time the shut-off valve is closed and the machine stops.
In most cases the reasons are excessively high retraction speeds or a blocked regulation flap etc.

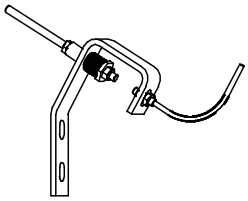
In order to ensure that the set retraction speed is actually reached and the system is not switched off after the monitoring time, it is necessary to check the retraction speed that is actually possible by pressing the menu key three times.

If the system is equipped with a pressure switch the machine will start when a preset minimum pressure is reached, or it stops irrigating when water pressure is too low. As soon as the pressure returns to normal level, irrigation is continued.

6.7.5 STOP

At the end of the irrigation run the shut-off sensor is activated through shut-off frame and shut-off rods.

Sensor in shut-off position



As a result the turbine stops and the shut-off valve overpressure closes slowly and remains in this position until the next operation.

If the RAINSTAR is connected to a hydrant you can release the water pressure which is remaining in the line after closing the hydrant by pushing the „START-RESET“ 

key.

The shut-off valve opens and pressure is released through the PE-pipe.
If a low-pressure shut-off valve is mounted, it opens quickly.
It closes again after approx. 15 min.

By pressing the key „STOP“ 

the irrigation process can be stopped at any time.

The turbine flap opens (the turbine stops), the over-pressure shut-off valve closes, the low-pressure shut-off valve opens.
The laid down PE – pipe length remains saved. It is set to 000 only when the shut-off sensor is actuated (shut-off position).

ATTENTION !
If the „STOP“ key is used while retraction on a machine without shut-off valve the retraction stops but the sprinkler is still in operation. In order to prevent “over irrigation” around the sprinkler the machine should only work for a limited period of time without retraction. Then start the machine again by pressing the„START“ key!!

ATTENTION !
With machine data adjustments Pos. 12, adjustment „0“, the retraction stops only for a short period of time when pressing „STOP“ key. After a few seconds the retraction starts again automatically.
ATTENTION: when working on the machine the whole drive needs to be switched off!!

STOPPING THE CONTROL FUNCTIONS,

By pressing the keys „STOP“ and „PROG.“ at the same time all functions of the ECOSTAR stop, this means that the regulating motors of the turbine and the shut-off valve remain in their current position. With this combination of keys the turbine regulation is stopped when the turbine rotation speed is low in order to change gears.

6.8 PRESSURE SWITCH (OPTIONAL EQUIPMENT)

If the RAINSTAR, after having been positioned for the run, is supposed to start-up only after the required pressure has built up in the supply line (Pressure start) a pressure switch must be installed.

If such a switch is available, the monitoring system will also interrupt the irrigation cycle in case of low water pressure. As soon as the pressure returns to normal the irrigation is continued.

IMPORTANT: the pressure switch should only be used together with a shut-off valve over pressure!!

6.9 ERROR DESCRIPTION – ECO STAR 4300

Error	Cause	Remedy
Battery is not charging	Solar panel dirty	clean
	Solar panel defective	Leave machine in the sun Change solar panel
	Battery defective	Charge, exchange
Electronic system defective	Electronic error	Cover solar panel, Disconnect battery and connect it again.(reset) Call customer service, exchange E-Box
Device switches off early	Overwinding fault	Turn off water supply Slacken PE–Pipe Readjust machine
	Shut-off frame has been activated unintentionally	Put shut-off frame into the operating position, enter laid-down pipe length and press „START“
Retraction speed is not reached	Net or pump station does not have enough pressure	Increase pressure or enter retraction speed according to the performance chart
	Incorrect gear ratio	Change ratio

	Blocked turbine regulation	Remove foreign object

6.10 PROGRAMMING PROCEDURE

The electronic system is factory-programmed.
However, if site conditions require settings which deviate from these data it is possible to modify the program constants and machine data accordingly.
Proceed as follows:
In order to reach the constants the speed must be set at 11,1 m/h or 11f/h

Immediately press the “PROGRAMM”-key 

three times in order to get to program constant 0 (see parameter sheet No. 1)

By pressing the “PROGRAM”-key again shortly to select constant numbers 01 – 12 see parameter sheet No. 1.

With the arrow keys  the values can be changed according to the requirements.

If you press the “MENU” 

key the changed constants are saved and the program returns to the standard display.
If you do not press “MENU” the changes **are not saved** and the program returns to the standard display after one minute.
The constants remain saved, even if the battery is disconnected for a longer time. The program constant 0 with the value 111 gives access to the machine data.

By pressing the key PROGRAM 

you can access the machine data mode.
See parameter sheet No. 2

By pressing the “PROGRAMM”-key again the machine data numbers 0 – 19 are selected.

With the arrow keys the values can be changed according to the requirements.

By pressing the key “MENU” the program returns to the standard display and saves the changed machine data.

If the key „MENU“ is not pressed the *ECOSTAR 4300* returns to normal mode after one minute and the adjustments of the constants are not saved.

CONSTANTS

Konst. Nr.	Anm.	Werks einstel lung	Min. value	Max. value	Description
0		100	-	-	111 code for reaching the machine data
1		00:00	00:00	24:00	Time
2		8	1	15	Pre-irrigation
3		8	1	15	Post-irrigation
4		20	0	99	Monitoring time [Minutes] 0 = without shut-off valve , 20 = with shut-off valve
5		1	1	15	1 English, 2 Danish, 3 German, 4 French, 5 Dutch, 6 Schwedish 7 Spanish, 8 Italian, 9 Polish, 10 Japanese
6		0	0	2	0 = slow shut-off, for option shut-off valve-over pressure 1 = fast switch off, for option shut-off valve low-pressure (shut-off valve opens and closes again after 3 minutes) 2 = without option shut-off valve
7		-	0	1000	input of the laid down pipe [m]
8		0	0	1000	Early stop [m] (* is carried out when post-irrigation has been selected*)
9		0	0	1000	Distance to post-irrigation [m]
10		0	0	1000	input PE-pipe length for alarm [m]
11		40	5	120	Amount of water [m3/h]
12		60	5	100	Distance between irrigation width [m]

The constant No. 0 (Code) must be set to 111 to get access to the machine data.
When pressing the key „PROG“-you get the machine data are shown.

ATTENTION! If the water amount (according to performance chart) constant 11 and the distance between the irrigation tracks (strip width according to performance chart)
constant 12 is not entered the dose indicated on the display is not correct.

MACHINE DATA

Machine.Dat.	Anm.	Factory settings	Min. value	Max. value	Description
0		400	0	1000	Pipe length [m]
1		110	40	200	Pipe diameter [mm]
2		1850	500	3000	Reel diameter [mm]
3		12,00	5,00	30,00	Windings per layer
4		200	50	1000	Big chain wheel
5		10	5	40	Small chain wheel
6		4	1	20	Number of magnets
7		0,89	0,70	1,00	Pipe ovality
8		3	0	45	First impulse to the switch-off motor [Sec.]
9		160	0	300	Short impulses to the shut-off motor [msec]
10		2	1	5	Time between short impulses [Sec.]
11		100	0	250	Number of short impulses
12		1	0	2	Shut –off system 0 = only regulating motor turbine (without shut-off valve) 1 = both regulating motors (with shut-off valve)
13		25	1	25	Impulses to close the regulating valve [Sec] TX60 , TX100 - **8,2 sec.** TX20 , TVR 20 , TVR 60, F 30, F 40 - **4,1 sec.**
14		0	0	2	Pressure switch 0 = Pressure switch not in function 1 = Pressure switch in function 2 = Pressure switch only for start
15		0	0	160.0	62,5 Distance of the impulses with roll Ø 80 at the PE-pipe [mm] 0 = works with formula (Machine. Dat. 0 to 7)
16		1	0	1	Length sensor 0 = Round sensor for roll 1 = Double sensor
17		0	0	1	Open shut-off valve 0 = shut off valve opens with one impulse (12 sec.) –low pressure 1 = shut-off valve opens with the same impulses as it closes - overpressure
18		1	0	1	Pressure switch 0 = shut-off valve open when pressure is too low offen (low pressure) 1 = shut-off valve closes if pressure is too low (overpressure)
19		0	0	200	Time delay shut-off gear to shut-off valve [Sec].
30		0	0	1	0 = GSM-Modem not active 1 = GSM-Modem 2 = GSM-Modem, only numbers on the SMS-list
31		-	-	-	First telephone number to call „A“
31		-	-	-	Second telephone number to call „B“

6.11 BATTERY

In the factory a battery of 12 V and 6,5 ampere hours is mounted.

Charging the battery with a standard solar panel during the irrigation season is not necessary. Basically, the battery should be charged all 6 month with a charging current of max. 2 ampere. (Please note the maintenance and operating manual).

If the battery is connected the display shows for a short time e.g. “VERSION 4.1”, and then goes over to standard display again.

In order to ensure a long lifespan of the dry battery of the ECOSTAR (LC-R 127R2PG 7,2 Ah/20 HR), it is important to follow certain guidelines when storing and charging the device.
During operation of the battery on the ECOSTAR no special precautions need to be taken as the solar panel permanently charges the battery.

1. Every new RAINSTAR irrigation machine delivered by BAUER, which is equipped with an ECOSTAR is also equipped with a fully charged and ready to use battery.
   The solar panel,however, is covered and not connected to the battery. If there is a longer period of time between delivery and first operation the battery needs to be maintained. (see following points)
   The same applies for spare part batteries and batteries which were held on stock for a longer period of time.
2. If the RAINSTAR is not in operation for a longer period of time, e.g off season, the battery should be disconnected from the ECOSTAR and dismounted.
3. The accumulator battery should be stored fully charged, separate of conductive materials and out of the sun.
   If the accumulator battery is stored in an uncharged condition for a longer period of time the full capacity cannot be reached again after charging.
4. The optimum storage temperature lies between 0° and +25°.
   Also during storage the battery underlies self-discharge and needs to be charged in the following intervals:

Storage temperature:	*Interval for charging:*
Less than +20°C	9 month
+20°C to +30°C	6 month
+30°C to +40°C	3 month

5. The humidity in the storage room needs to be low (55%+/- 30%) in order to prevent that the poles corrode.
6. A complete discharge of the battery should be prevented (deep discharge). The battery can be charged and reach its full capacity again but a repeated deep discharge the lifespan of the battery is reduced.
7. The accumulator batteries should be kept clean. For cleaning a dry cloth can be used, if required soaked in water or alcohol.
   Under no circumstances use oil, petrol or diluents.
8. Accumulator batteries must not be disassembled as they contain acid which can cause strong chemical burns.
9. Accumulator batteries must not be hot-wired as they could be damaged.
10. Charging the battery should be done with a voltage of max. 2,0 A. If the battery is fully discharged the battery needs approx. 7 hours until is is fully charged.
    Devices which check the capacity of the battery, as well as devices with an intelligent (self-regulating) charging function, enable an exact analysis as well as a controlled charging of the battery.

6.11.1 SOLAR PANEL

In the factory a solar panel is mounted which is maintenance free.

1. In order to ensure optimal performance the surface should be cleaned from time to time with a soft cloth and household cleaning agent (no scrubbing agent).
2. For operation the solar panel is unfolded and blocked. The solar radiation on the panel is more intensive. For transport of the RAINSTAR the panel is folded again. It is lifted and pressed to the machine and can be brought into its initial position where it is protected against damage.

3. In order to prevent over charging of the accumulator battery and a disturbance of the ECOSTAR, the electronic interrupts the charging process if the „STOP“ key is pressed or the accumulator battery is connected (When the machine is delivered the clamps are removed)

6.11.2 CHECKING THE CONNECTIONS

Press „START“ key. 

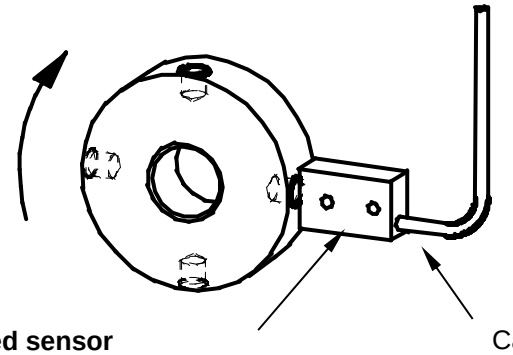
The regulating motor closes(the segment turns to the limiting bolt)
The shut-off valve overpressure opens.
The shut-off valve low pressure remains closed.

Press „STOP“ key 

The regulating motor opens the turbine (the segment turns away from the limiting bolt)
The shut-off valve overpressure closes
The shut-off valve low pressure opens

6.11.3 CHECKING THE LENGTH SENSOR

The magnet disc with 4 magnets is mounted on the drive shaft of the gear and rotates clockwise during retraction.
By rotating the magnet disc clockwise the display for the laid down pipe needs to count from 0 m upwards.
If the distance counter counts into the opposite direction then the speed sensor must be turned around in order that the cable connection is on top. Distance 1 - 3 mm between double sensor and magnet disc.



Speed sensor

Cable connection at the bottom

6.11.4 LIMIT STOP FOR TURBINES – REGULATING VALVE WITH ECOSTAR 4300

See point 6.5. The regulating area of the regulating valve of the turbine needs to be adjusted to the respective delivery rate. If the limit stop is not adjusted correctly it might happen that the turbine cannot be regulated, this means that the PE-pipe retraction happens with maximum speed.

If the flow rate is reduced significantly the limiting bolt head needs to be adjusted again, as otherwise the retraction speed listed on the performance chart cannot be reached.

You can see the required delivery rate on the performance chart fixed on the machine below the nozzle sizes.

6.11.5 SHORT CHECKLIST FOR ECOSTAR 4300

1. **Check battery voltage (should be 12 V minimum)**
   a) Cover solar panel completely
   b) See battery voltage In test menu 1 (press MENU key once)
   c) If there is no or not enough power available (below 12 V), check battery, cable connections or fuses inside the electronic box.

2. **Check function of the sensors**
   a) Set test menu 2 (press MENU key twice)
   b) The display show indications for function control of the installed sensors , Motor 1 -Motor 2

3. **Check length indicator of the laid down PE-pipe** (press MENU key once)
   a) Read out the pipe length of the laid down PE-pipe on the standard display and compare with the engraved length indication on the PE-pipe.
   b) If it shows 000 m, or significpless than the length of the laid out pipe, you need to make settings.

4. **Check of the mechanic transmission to the stop sensor.**

5. **Adjustment of the limiting bolt for the tooth segment of the regulating valve according to the chart fixed on the machine.**

7 OPTION - SMS

The ECOSTAR 4300 can be operated with an external MC52i-GSM-Modem by Cinterion.



By sending an SMS the RAINSTAR can be started or stopped and the status can be requested.

Commands

Start	Starts the machine.	
Stop	Stops the machine.	
Speed ###	set the ***speed*** between 3 and 400 m/h.,	e.g.: ***speed 24***
Status	Shows the current status of the machine.	

SMS can be typed in both upper- or lower case or mix .

If you call the modem from a GSM-telephone you will receive an SMS with the ***Status***.

If the machine is operated by keyboard (display is lighted) the SMS-function is deactivated in order to prevent multiple sms and to block remote operating. When receiving an SMS **`User active`** is sent retun.

Status

```
SPEED         30.0m/h
DOSE           22 mm
TIME         14:10     STOP18:16
STATUS OPERATION

DISTANCE         123M
BATTERY         12.8V
CHARGE ON      0.231A
```

SMS, sent by PR10-12, contains information about irrigation.

The following messages are sent by SMS:

PRESSURE LOW:	Start pump, to get pressure on the machine.
STOP SENSOR:	The machine can be moved to a new field
STOP REMOTE:	The machine was stopped by an SMS,
STOP DISTANCE:	The machine has reached stop point (constant 8)
MONITORING TIME:	The machine has not moved for nn minutes (Constant 4) due to a malfunction. Check the machine before continuing.

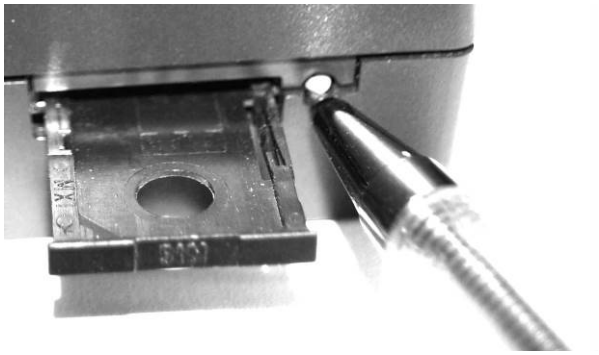
How to get started:

Disconnect electronic from battery.

Out the SIM-card unit an ordinary mobile phone and change the pin code to 1111.
Try to send and receive an SMS in order to test SIM-card and to check if everything is working properly.

Insert the SIM-card into the modem.

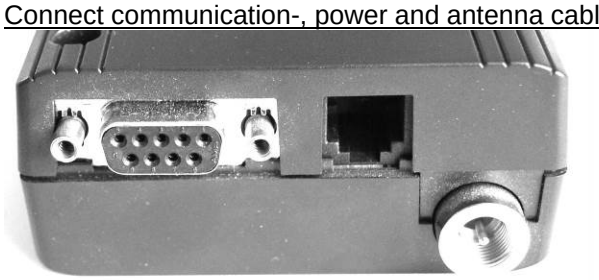
Operate the eject mechanism (yellow button next to the card holder) to open the card holder by pressing it down with a pen, for example.



Insert SIM-card in the in den SIM-cardholder and push it back into the housing.



Connect communication-, power and antenna cable.



Connect the power and set machine data No.30

0 = GSM disabled
1 = GSM enabled, all telephone numbers are allowed, no ***Speed*** change possible.
2 = GSM enabled, only telephone numbers on sms list allowed -***Speed*** change possible.

```
SPEED          11.1m/h
DOSE             22 mm
TIME     14:10      STOP      7:43
M.DATA 30          1
```

To change machine data see operating manual.

If selected numbers are used they show on the display of the PR10-12, when receiving SMS from a phone. The number should always be entered in the same format e.g. +44213 ... 0044213 ... 213...

```
SPEED          11.1m/h
DOSE             22 mm
TIME     14:10      STOP      7:43
A:    +45123456
```

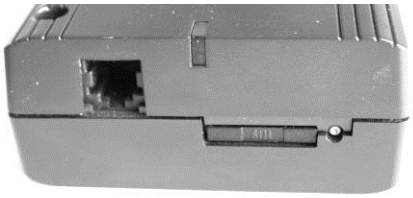
To change machine data see operating manual.

After approx. 30-45 seconds the modem should be connected to network.

```
SIGNAL  23
NETWORK HOME
A: +45123456
B: +45234567
```

Signal strength 0 – 31 and network should show up in display menu 6.
For trouble free operation a signal strength of 10 or higher is required.
A signal strength of 99 indicates a signal error.

Modem has a LED showing status.



Operating states	LED
Off	Off
– Network search or –no SIM-card is inserted – no PIN is entered – no GSM-network is available	Flashes rapidly
STANDBY (registered in the network)	Flashes slowly
Connection (TALK)	On

When a SMS is received, following is showed on display:

```
Receiving SMS
#: +45123456
Status
```

Receiving SMS, incoming phone number and 40 characters of a message. Any SMS can be received, but only known commands are accepted.

When a SMS is received, following is shown on the display:

```
Sending SMS
#: +45123456

Status Running
```

Sending SMS, outgoing phone number and current machine status.

8 CABLE CONNECTIONS –CONNECTION DIAGRAM

ECOSTAR 4300 18-Pol-Stecker		
Cable connection.	**Version n.n1**	
1 + Battery	brown	12 V
2 - Battey	blue	
3 + Solar panel	blue	
4 - Solar panel	blue	
5 Motor 1	regulating motor	
6 Motor 1	regulating motor	
7 Speed sensor 1 *	blue	
8 Speed sensor 1 *	black	
9 Speed sensor 2 *	yellow/green	
10 Speed sensor 2 *	brown	
11 Stop sensor	blue or brown	
12 Stop sensor	blue or brown	
13 Motor 2	shut-off motor	
14 Motor 2	shut-off motor	
15 Pressure sensor	blue or brown	
16 Pressure sensor	blue or brown	
17 - BIP		
18 + BIP		
Cable connections for SMS		
19 + Battery	bown	+12 V
20 - Battery	blue	
21 Not occupied		
22 Not occupied		
23 Not occupied		
24 Not occupied		

* if the distance counter counts into the wrong direction the speed sensor must be turned around.



ATTENTION!

Attention: Power for modem only available if machine constant 30 is on 1 or 2 !!!

COMMUNICATION

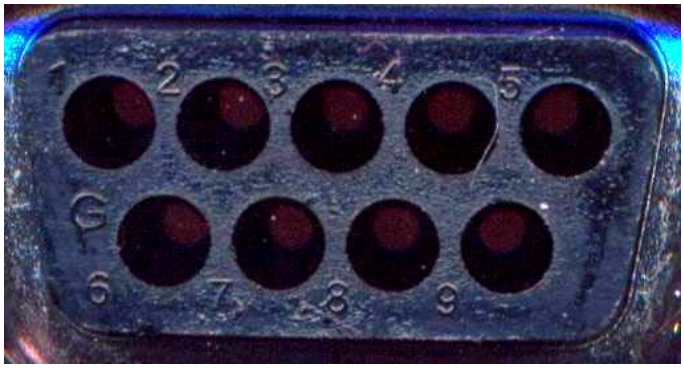
Communication between ECOSTAR 4300 and GSM modem

!!! Do not put pins into the coupler strip before the cable on the

ECOSTAR 4300 box is mounted!!!

1 not used	
2 data reception	brown
3 data transmission	white
4 not used	
5 mass	yellow
6 not used	
7 not used	
8 not used	
9 not used	

View of connector holes for pin insertion (shows pin numbers)



Antenna

The antenna providing signal for GSM modem, should be placed in a way it provides good signal under all conditions.

8.1 CHECKLIST FOR ECOSTAR 4300

During the first run at the start of the season, but also during normal operation, there can occur problems with the ECOSTAR, like negative reports, malfunction in connection with the electronics or the connected sensors, as well as problems due to operating errors.
A systematic check of the system according to the checklist below can help to identify and solve the problem quickly.
This checklist serves as an additional help to the detailed operating manual of the ECOSTAR 4300.
After checking the device according to the SHORT-CHECKLIST, handling instructions are in the list below.

Pos.	Error	Check and find cause	Remedy
1.	**Wrong or incomplete display signal**	**Check battery voltage!** 1. The solar panel has to be covered completely and after 2-3 min the battery voltage can be checked on the display of the first menu window. (Press menu key 1x) **Note !** • If the solar panel is not covered even an empty battery can show voltage on the display, or when the sun is shining a sufficient operating voltage is simulated. The power supply, however, is not sufficient for the system operation. 2. If the voltage of the battery (not influenced by the covered solar panel) is below 12V, the power supply for the operation of the system is not sufficient.	Charge or renew battery
2.	**Display not working**	**Check battery, cable connections and fuse!** 1. Check battery voltage, battery is empty 2. The connection cables between battery and ECOSTAR are not connected or without contact. 3. The fuse is defective. The fuse is inside the electronic box where you can find a replacement fuse. **Note !** • When checking the connections it is important that the cables are connected correctly: „+“ clamp = brown wire, „-“ clamp = blue wire. • While disconnecting and connecting the battery and while the battery is disconnected the solar panel should also be covered, as an indication error is possible. • The saved machine data remain saved when the battery remains connected. • When connecting the battery again you must not mistake the „Plus“ and „Minus“ clamps, as a short circuit is possible and the fuse falls, or the electronic system can be damaged.	Charge or renew battery; check connections and contacts Renew fuse

3.	**Battery voltage permanently low**	**Check battery!** 1. If the battery voltage remains low, although the solar panel is charging, check battery, charge battery or exchange it.	Check battery/charge or exchange.
4.	**Charging error due to solar panel**	**Check solar panel!** **Notes !** • The normal charging function of the solar panel works as follows: when the battery voltage is 14,0 V or more the charging function switches off. On the display of the first menu window the sign „OFF“ appears when „charging with solar panel“ (1x MENU key) • If the battery voltage is 13,9 V or less, the charging function switches on and on the display appears „ON“ in the same menu window. • If the solar panel does not charge the battery although the voltage is 13,9 V or less, on the display „OFF“, the reasons are as follows: 1. There is not enough light and charging is not possible. 2. The „ + / - “ phases of the solar panel are reversed. The polarity should be measured. 3. The solar panel is defective. Determination by measurement at the exit of the panel.	Correct polarity Change panel
5.	**Unreadable notifications on the display**	**System voltage / start-up error** 1. Low voltage may be the reason for unreadable notifications on the display . 2. This can also happen after first putting the device into operation or after connecting the battery again (even if sufficient voltage is available) **Note !** Disconnect battery and solar panel, connect „+/-„of the ECOSTAR cables (neutralize), after approx. 1 min. connect battery and solar panel again. Pay attention to the polarity of the cables!	Check battery voltage , charge battery Bring electronics in voltage-free state for approx. 1min.
6.	**No length specification on the display**	**Shut-off sensor / loose PE-pipe windings** 1. The PE-Rohr is completely pulled off, but the display shows 000 m. **Notes !** a) In this case the shut-off frame on the RAINSTAR, or rather the shut-off sensor was activated and the pipe length display switches to 000 m and the ECOSTAR stops the operation of the RAINSTAR. The shut-off frame could also have been activated manually due to a loose **PE-pipe- winding**. b) The shut-off frame, or rather the shut-off sensor could also have been activated while pulling down the PE-pipe. In this case the length of the laid down pipe is shown, the shown value, however, is smaller than the actual length of the pulled off pipe. The value must be entered again as described below. c) If the length is not counted when pulling off the pipe the value cannot be corrected and the RAINSTAR does not start. In this case the shut-off sensor is not adjusted correctly (distance too short, see operating manual) **PE-pipe length specification at the ECOSTAR** Proceed as follows (see also operating manual) a) Set retraction speed to 11,1 m/h b) Press the key PROGRAM 3x, this way parameter sheet no.1 shows, by pressing the key PROGRAM again you get to constant 7.	Set PE Pipe-Length on the ECOSTAR again

		c) In this position the value of the constants can be adjusted to the laid down PE-PIPE length by pressing the the arrow keys. The actual length of the laid down pipe is imprinted on the PE-pipe on the RAINSTAR. d) With the key TEST the set value can be saved and the display goes back to standard again. The RAINSTAR can be started again.	adjust shot off sensor correctly or change
7.	**No length shown on the display or length is counted incorrectly**	**Length sensor** 1. If the length is not counted when the PE-pipe is pulled off or the indication is wrong (indicated length increases instead of decreases) the length sensor is mounted incorrectly (see instructions with drawing in the operating manual)	Mount length sensor correctly
8.	**Length indicated on the display does not match with the actual length of the laid down PE-pipe**	**PE-pipe ovality** 1. The length of the laid down PE-Pipe and the value shown on the display always show the same percentage share of difference. I this case the ovality of the pipe does not accord with the set value and must be corrected. **Correction of the ovality constant** a) To correct it go to parameter sheet no.1 like described under pos.6, press the PROGRAM key until constant 0, if you enter the value 111 in this constant you get to parameter sheet no.2, to the machine data. Under machine constant 7 the ovality value can be corrected. . b) If the length indicated on the display is always higher as the actual length of the laid down pipe, the ovality is higher than programmed The factor needs to be corrected from 0,89 to 00,88 or 0,87. c) If the length indicated on the display, however, is always lower than the actual length of the laid down pipe, the ovality is lower than programmed. The factor has to be corrected from 0,89 to 0,90 or 0,91. **Length sensor / Magnet disc** 2. The length of the laid down PE-pipe and the value shown on the display always differ significantly. **Note !** a) On the magnet disc there are missing one or more magnets. The magnet discs are equipped with 4 magnets, this applies to all ECOSTAR models. b) One or more magnets are no longer active. If the magnets move past the length sensor on the display in the menu window there is no signal for one or more magnets on the display (2xMENU key) (■) c) In the machine data the number of magnets is programmed with a different number than 4. On the parameter sheet no.2, the factor 6 needs to be corrected to 4 (see exact procedure in operating manual) On the display there is no signal at all (■). The length sensor is defective.	Correct ovality factor Reduce ovality factor Increase ovality factor Complete magnets Exchange inactive magnets Correct machine data, exchange length sensor?
9.	**Electric shut-off valve does not close**	**Shut-off sensor** 1. If the electronic shut-off valve (overpressure shut-off) does not close at the end of the irrigation strip (open in case of low pressure shut-off) the shut-off sensor is not adjusted correctly (Sensor distance too small). In the menu window the sensor signal does not go away (■).	Adjust shut-off sensor

10.	**Electric shut-off valve does not close or open**	**Program constant** 1. The ECOSTAR is not programmed for a shut-off valve. On the parameter sheet no.1.under program constant 6 appears setting „2“. The constant needs to be corrected to „0“ (with shut-off valve overpressure) Furthermore on the parameter sheet no.2 under machine „12“ the following value must be entered: „1“ for both regulating motors (with shut-off valve) **Pressure switch** 2. If a pressure switch for a shut-off when pressure is low is installed the reasons could be the following: a) Not enough pressure for operating, the pressure is below the value which was adjusted at the pressure switch RAINSTAR. b) Pressure switch dirty or defective. In order to check the function of the pressure switch, the pressure switch can be put out of operation in the program parameter sheet no.2, constant 14, with adjustment „0”. **Dirt / Foreign bodies / Connections** 3. The shut-off valve is mechanically blocked by foreign bodies. 4. The electronic connections of the shut-off valve are defective or not correctly installed. Motor for valve (Motor 2) defective	Correct adjustments Increase pressure Clean switch / change Clean flap Check connections Check motor/ change
11.	**Turbine regulation does not work, valve remains open or closed**	1. Limiting bolt for the adjustment of the regulating valve is not adjusted correctly, valve is closed too much and cannot be opened by the motor. (See adjusting table for turbines TVR 60, the adjustment depends on the discharge flow) 2. Electronic connections to the motor (Motor 1) are defective or not correctly installed. 3. **Motor** for regulation valve (Motor 1) defective 4. **Foreign bodies disturb** the function of the regulation valve.	Adjustments of the bolt according to table Check connections/ change Remove foreign body
12.	**Machine stops during operation**	1. If the machine is equipped with a pressure switch, the machine can stop if the inlet pressure is too low. If the operation of the machine should be continued, the function of the pressure switch can be switched off. 2. If the required (set) retraction speed is too high and the machine can not reach it, for a period of 20min, the machine switches off as well. This function, however, can be switched off: Machine data, parameter sheet no.1, constant 4 (monitoring of correct speed) Adjustment e.g „20“ monitoring switched on Adjustment „0“ monitoring switched off	Increase connection pressure, switch off pressure switch Reduce retraction speed Switch-off monitoring
13.	**Further open questions**	If further problems with the display, accuracy or other functions should occur the set data of the ECOSTAR according to the constants of parameter sheet no.1 and the machine data of parameter sheet no.2 need to be checked. If necessary please contact our customer service.	

8.2 TABLE FOR PRE-AND POST-IRRIGATION

In order to correct irregularities at the beginning or at the end of the irrigation strip the ECOSTAR has the function pre- and post-irrigation. The precipitation height at the beginning of the strip (pre-irrigation) and at the end of the strip(post-irrigation) is reached by short interruptions of the cart retraction. The downtime for the pre- and post-irrigation is adjusted at the ECOSTAR with the program constant 2 and 3 on the parameter sheet no.1. The program constant 8 was pre-set in the factory.

This factor links the retraction speed of the sprinkler with the pre- and post-irrigation time. The adjusted factor can be changed, whereby pre- and post-irrigation changes.

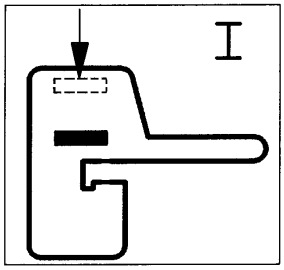
The following table shows the pre-and post-irrigation times in minutes (rounded) at different adjustment factors:

Program constant	**Retraction speed in m/h Pre-and post-irrigation time in min.**									
	10 m/h	**20 m/h**	**30 m/h**	**40 m/h**	**50 m/h**	**60 m/h**	**70 m/h**	**80 m/h**	**90 m/h**	**100 m/h**
1	6,0	3,0	2,0	1,5	1,2	1,0	0,9	0,8	0,7	0,6
2	12,0	6,0	4,0	3,0	2,4	2,0	1,7	1,5	1,3	1,2
3	18,0	9,0	6,0	4,5	3,6	3,0	2,6	2,3	2,0	1,8
4	24,0	12,0	8,0	6,0	4,8	4,0	3,4	3,0	2,7	2,4
5	30,0	15,0	10,0	7,5	6,0	5,0	4,3	3,8	3,3	3,0
6	36,0	18,0	12,0	9,0	7,2	6,0	5,1	4,5	4,0	3,6
7	42,0	21,0	14,0	10,5	8,4	7,0	6,0	5,3	4,7	4,2
8	**48,0**	**24,0**	**16,0**	**12,0**	**9,6**	**8,0**	**6,9**	**6,0**	**5,3**	**4,8**
9	54,0	27,0	18,0	13,5	10,8	9,0	7,7	6,8	6,0	5,4
10	60,0	30,0	20,0	15,0	12,0	10,0	8,6	7,5	6,7	6,0
11	66,0	33,0	22,0	16,5	13,2	11,0	9,4	8,3	7,3	6,6
12	72,0	36,0	24,0	18,0	14,4	12,0	10,3	9,0	8,0	7,2
13	78,0	39,0	26,0	19,5	15,6	13,0	11,1	9,8	8,7	7,8
14	84,0	42,0	28,0	21,0	16,8	14,0	12,0	10,5	9,3	8,4
15	90,0	45,0	30,0	22,5	18,0	15,0	12,9	11,3	10,0	9,0

9 EMERGENCY SHUT-OFF



If something unforseen happens, the pipe retraction can be interrupted with the emergency shut-off. Pull the gear shift lever with the open hand from the “PE-pipe retraction“ position to the shut-off position. (Do not operate the lever with the closed hand or release it immediately !) The gearbox is disengaged. A spring snubs the lever up (shut-off position) and the band brake prevents fast reversing of the PE-pipe and the reel.





Slacken the PE-pipe by pushing down the gear shift lever carefully.

10 WINDING MECHANISM



The winding mechanism operates synchronously with the winding or unwinding of the PE-pipe. Starting from the reel it is operated through a chain and the helically grooved spindle transporting the winding carriage of the PE-pipe. The winding mechanism ensures that the PE-pipe is properly guided winding for winding. When you put the machine into operation for the first time, pull off the full length of the PE-pipe to let it take a circular shape under pressure and eliminate ovality. This step is essential for trouble-free operation of the winding mechanism.

11 SHUT-OFF AND SAFETY EQUIPMENT



Unattended operation of the PRORAIN is made possible by a final and safety shut-off. The final shut-off is actuated automatically as soon as the sprinkler cart has been lifted. This way the drive is stopped to avoid troubles caused by faulty windings of the PE-pipe on the reel.

12 CART



The high asymmetric construction of the wheel carts provides maximum crop protection.With infinitely variable track width, the carts adapt to any crop row spacing. The width is adjusted with the frame support member.



For easier PE-pipe pull-off, the cart is equipped with a double draw-out hook. You pick up this hook with the tractor's toolbar and pull off the PE pipe.
To turn the pipe reel and re-position the PRORAIN at its new set-up position, the cart must be pulled back into its end position at the PRORAIN.

Depending on the type of sprinkler used, the nozzle height of the mounted sprinkler ranges between 1900 and 2100 mm.
At the end of the retraction, when the cart moves up to the machine it is slightly hoisted on the PE-pipe side. Owing to its pendulous mounting (self-balancing assembly) the sprinkler is not tilted and always remains in the optimum position regarding distance of throw and distribution uniformity. This pendulous mounting assembly compensates also slopes in the terrain in longitudinal direction.

13 SHUT-OFF VALVE — OVERPRESSURE (OPTION)



With an overpressure shut-off valve, the water supply to the machine is interrupted completely at the end of the irrigation run. When the valve closes, pressure rises in the supply line.

Therefore this valve can only be used in combination with an automatic pump shut-off device or in a line network supplying several machines. Before starting up again, the valve is opened again by the electronic system.

14 SHUT-OFF VALVE — LOW PRESSURE (OPTION)



With the low pressure shut-off valve option, a shut-off valve is opened quickly at the end of the irrigation run, releasing quite a big water stream into the open. This causes a sudden pressure decrease in the supply line (to about half the original pressure). Through this drop in pressure a pressure switch shuts off the pumping unit and thus also the water supply. Therefore this valve can only be used in combination with an automatic pump shut-off device.

CAUTION!	The low pressure shut-off valve option can only be used if only one irrigation machine is fed by the pumping unit. If several machines are fed simultaneously by one pumping unit this low-pressure or underpressure shut-off valve cannot be used !

15 WINTERIZATION - DRAINING

In areas, where frost is likely in winter after the irrigation season, the machine must be drained in time. werden. A compressor with a minimum air capacity of 5000 l/min at 1,5 bar overpressure is best suited for this purpose. Connect the compressor to the inlet of the machine For blowing out the water the PE-pipe should not be pulled off. It can stay on the reel.
In most cases, winding up the empty PE-pipe after the draining will cause extreme ovality and faulty winding. The small amount of water remaining in the PE-pipe after the draining (approx. 30 to 50 % of the volume) will not do any harm.
Remove the drain plug at the turbine. We recommend you to turn in this drain plug when putting the PRORAIN into operation at the beginning of the next season. Clean the PRORAIN and regrease all appropriate points.
The machine should preferably be stored in a roofed shelter where it is protected from direct exposure to the weather..

Remove the drain plug at the turbine

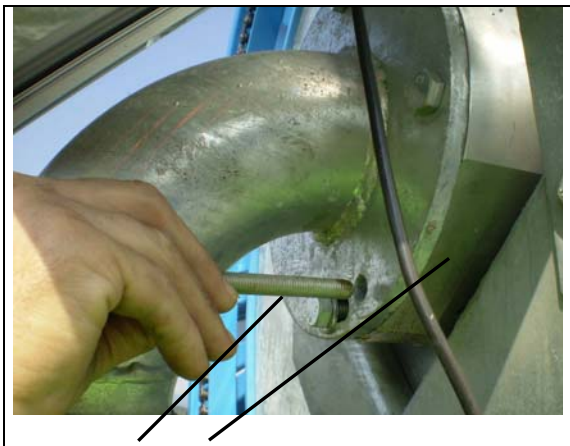


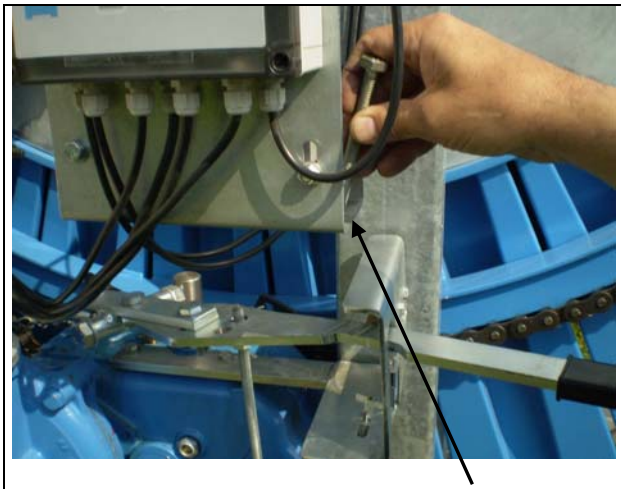
Drain screw for gear oil.

Lubricating the reel sealing

When lubricating, the screw (1) is mounted to the gear block (2).
When lubrication is completed, the screw (1) is in its place of deposit.

Screw in lubricating position





Screw in place of deposit

15.1 SERVICE AND MAINTENANCE

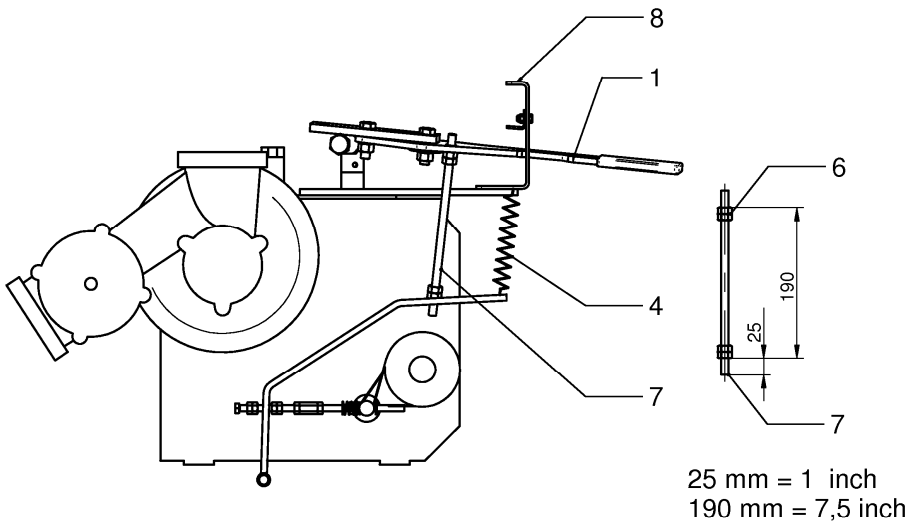
We cannot emphasise often enough that proper service at the right time is essential for the operating reliability and service life of a machine. At the end of every irrigation season the PRORAIN should be thoroughly checked and cleaned, and all parts greased carefully.

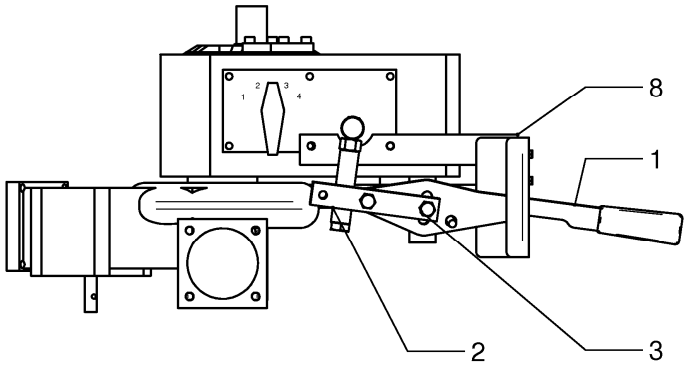
Machine part	Service interval	Lubricant, grease, oil
1. Helically grooved spindle of the winding mechanism	every 250 hours	multi-purpose grease (Alvania Grease)
2. Drive chain of winding mechanism	every 250 hours or as required	multi-purpose grease (Alvania Grease)
3. Driver (spindle nut) of winding mechanism	every 250 hours, replacement recommended after 2500 service hours	multi-purpose grease (Alvania Grease)
4. Driving chain	every 250 hours or as required	multi-purpose grease (Alvania Grease)
5. Water connection at reel's input	every 250 hours	multi-purpose grease (Alvania Grease)
6. Change-speed gear	Change oil for first time after 500 service hours and then every 500 to 800 hours or at least once a year	Gear lubricant oil CLP – DIN 51517 – part 3, ISO VG 220 - 11,3 l
7. Ball race	every 500 hours	through grease nipple multi-purpose grease (Alvania Grease)
8. Jack (option)	as required	multi-purpose grease (Alvania Grease) through grease nipple
9. Machine supports (sliding parts)	as required	multi-purpose grease (Alvania Grease)
10. Screwed joints	before putting into operation after 50 hours of operation	Tightening torques
Wheel nuts		300 Nm
Ball race on turntable and undercarriage		85 Nm
Hitch eye		200 Nm

16 FAULT FINDING

FAULT	CAUSE	REMEDY
The PE-pipe cannot be pulled off.	Incorrect gear shift lever position.	Put it into the pull-off position.
	Brake band sticks to the brake drum.	Loosen the brake band.
PE-pipe retraction stops before the final shut-off is actuated	Turbine blocked by a foreign body.	Remove the foreign body.
	Pressure drop in supply line.	Check pumping station and hydrant connections.
	Overwinding of PE-pipe activates the safety shut-off.	Adjust the winding mechanism.
		Repair broken winding chain.
The final shut-off is activated but the shut-off valve does not close.	Values for shut-off valve activation are not set correctly.	Adjust the settings according to the manual.
The reel overwinds or the windings become loose when the PE-pipe is pulled off.	Tractor stopped abruptly.	Slow down gradually.
	No oil in the change-speed gear.	Refill oil.
	Spring force onto band brake too low	Re-adjust band brake. – See setting instructions.
The selected retraction speed is not reached	Incorrect drive transmission.	Select proper gear transmission
	Blocked sprinkler nozzle.	Remove blockage.
	General: Compare connecting pressure and water flow with performance chart values.	

17 SETTING INSTRUCTIONS FOR PRORAIN F30 AND F40

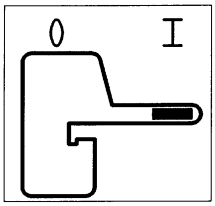




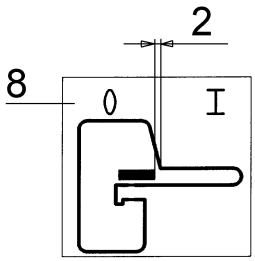
17.1 SETTING OF SHUT-OFF LEVER

The shut-off lever (1) must be adjusted to the shut-off point of the gearbox.

Procedure:
Join the bracket (2) with the shut-off lever (1) so that screw (3) is approximately at centers of the long hole in the shut-off lever.
Move the shut-off lever (1) to the “PE-pipe retraction“ position.



Turn the PTO shaft (9) by means of the hand wheel anti-clockwise.
Move the shut-off lever (1) slowly to “0“ position.



The shut-off point is reached when the hand wheel can be turned much more easily. At that point, the turbine and the top gear shafts are uncoupled and they are not moved any longer with the hand wheel. Loosen now screw (3) and turn the shut-off lever (1) with reference to the bracket (2) so that the shut-off point is reached when the edge of the shut-off lever is at a distance of 2 mm from the edge of the shifting gate (8). (See sketch, 2 mm = 0,08 inch). Whilst pulling the shut-off lever towards uncoupling, it must be pressed downward in order to continue pushing it through the inclined shifting gate.

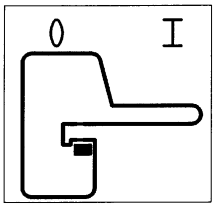
17.2 SETTING THE THREADED ROD

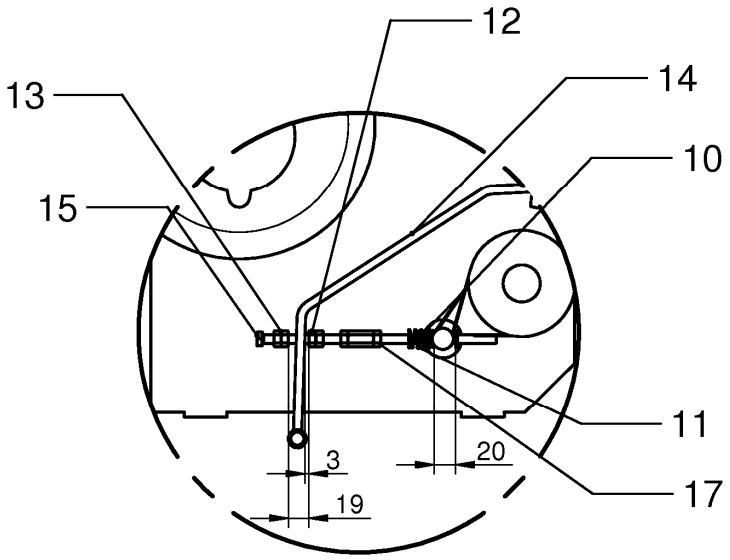
The nuts (6) on the threaded rod (7) already are mounted at our factory according to the above sketch. This setting remains unchanged over the entire service life. Secure the hex. nuts (6) by means of counter nuts.

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17.3 SETTING OF THE BAND BRAKE

Shift the shut-off lever to the “PE -pipe pull-off” position.





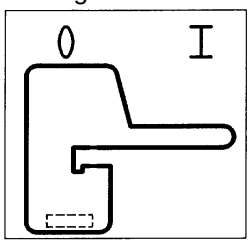
3 mm = 0,12 inch
19 mm = 0,75 inch
20 mm = 0,8 inch

The nuts (10) of the band brake are turned until the pressure spring (11) has got a length of 20 mm (0,8 inch). Be sure to avoid any contact of the nuts (12 and 13) with the brake lever (14) during this procedure. Then the nuts (10) are secured by means of counter nuts.
Now bring the shut-off lever to position "PE-pipe pull-off". Turn nut (12) until there is a spacing of 3 mm (0,12 inch) between nut (12) and the shut-off lever and secure the nut with a counter nut. Approach nut (13) at a spacing of 19 mm (0,75 inch) to nut (12) and secure the nuts with counter nuts as well.
On account of the wear of the band brake, the pretensioned length of pressure spring (11) will become longer and the spacing of nut (12) to the brake lever will become smaller. To re-adjust this length, nuts (10, 12, 13) must be re-adjusted.

17.4 INSPECTING THE BAND BRAKE FOR RELEASE OF THE BRAKE BAND

Move shut-off lever (9) to the “Release“ position.

In this position the brake band must be slightly lifted off the brake disk. This prevents the brake band from sticking to the brake disk

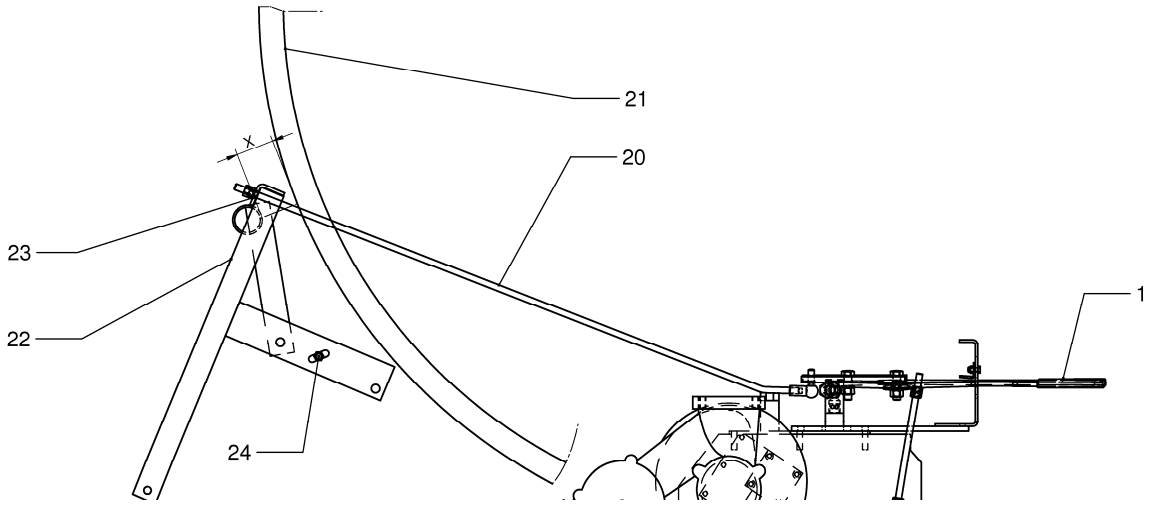


CAUTION!	The brake band may stick after a longer standstill or after the winter period. It must be loosened before putting the machine into operation again !!! Do this by shortly turning the PTO shaft right and left with the hand wheel. If you do not observe this, the gearbox may break !!!

17.5 SETTING THE GEARBOX SHUT-OFF

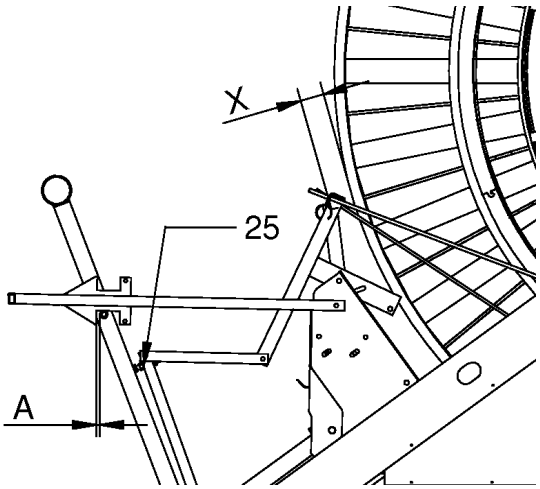
In the **operating position** the spacing between the shut-off frame (22) and the reel (21) is x = 25 mm /1 inch.
To set this spacing, screw (24) is loosened and shifted in the long hole.

Setting procedure:
Loosen nuts (23) and turn them to the outer end of the shut-off rod (20). The gear is engaged. Add a spacer (for instance a piece of wood) with a thickness of X according to the table between the reel and the shut-off frame. Now turn the setting nuts (23) onto the shut-off rod (20) until the shut-off lever (1) jumps to shut-off position. Then the nuts are secured by means of counter nuts without changing the shut-off position.



Pipe ∅	X
90	70mm / 2,8 inch
100	70mm / 2,8 inch
110	70mm / 2,8 inch
120	70mm / 2,8 inch
125	70mm / 2,8 inch

17.6 SETTING THE SHUT-OFF POINTS OF THE WHEEL CART

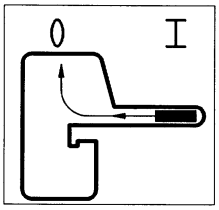


A = 5 mm

Between the reel's outer ring and the shut-off rod, a shim with a thickness of X (see above table) is added. An other shim with a thickness of A = 5 mm is added between the lifting hooks and the locking screw of the wheel cart. Now screw (25) is unscrewed from the nut towards the wheel cart until it is stopped by the wheel cart and there is no clearance anymore in the shut-off rods.

17.7 TESTING THE SHUT-OFF

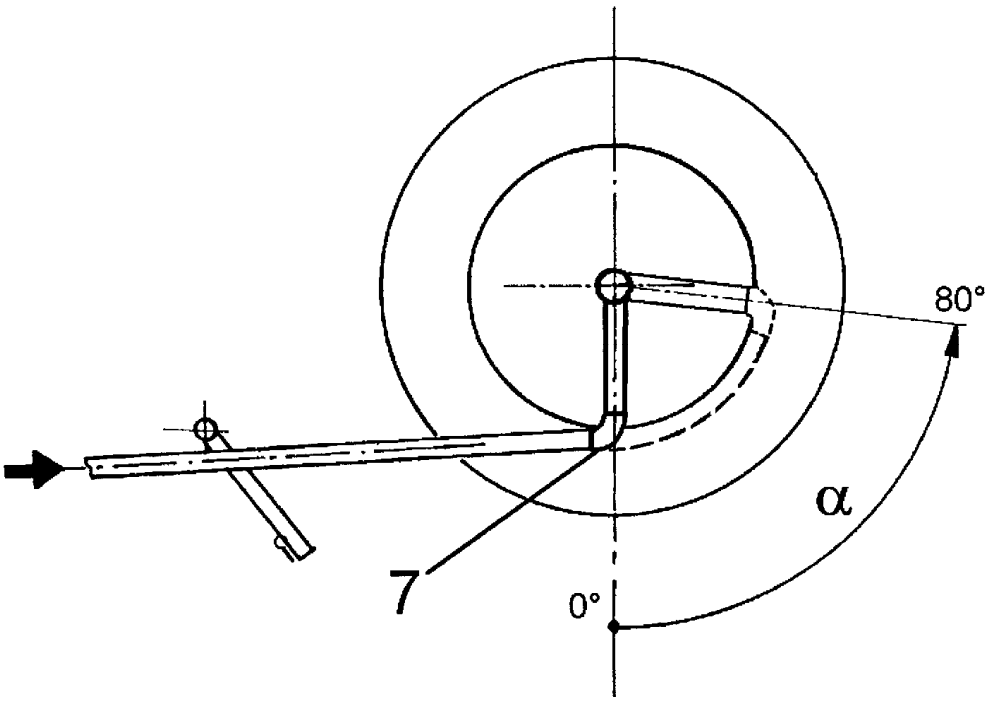
Shut-off with wheel cart:
Put the shut-off frame to operating position "Retraction".
Lift the wheel cart and press it towards the reel. The shut-off lever (1) must jump to shut-off position 5 mm (A) after engaging of the wheel cart.



Shut-off with winding protection:

Put the shut-off frame to operating position "Retraction".
Press the shut-off frame (22) towards the reel. At a spacing of X between the reel and the shut-off rod, the shut-off lever (1) must jump to shut-off position.

17.8 ADJUSTING THE WINDING MECHANISM

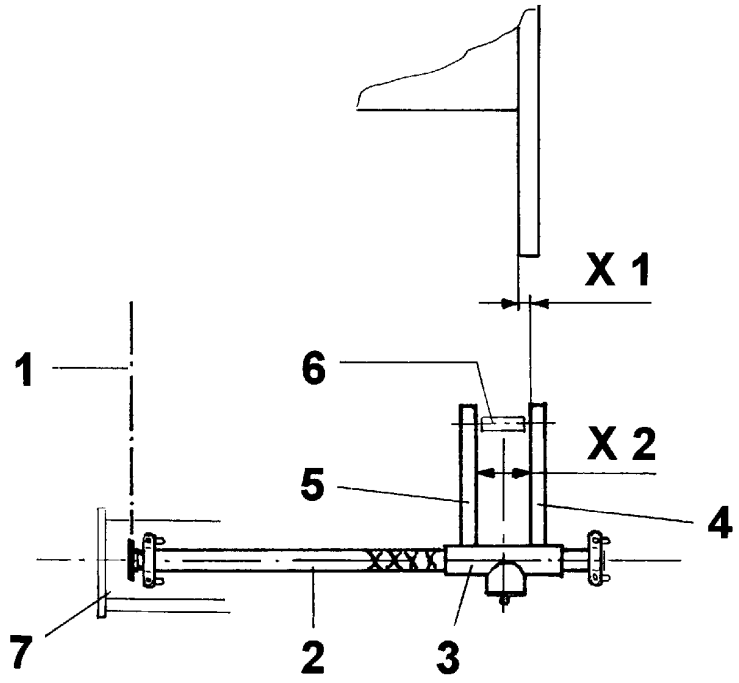


Step 1:
Pull off the PE pipe and adjust the connecting bend (7) in a vertical position pointing down.

Step 2:
Loosen the winding chain (1) between the reel and the helically grooved spindle (2).

Step 3:
Guide part (3) of the winding carriage is positioned at the right outermost reversing point of the groove by turning the helically grooved spindle (2).

Step 4:
Mount the right-hand guide bar (4) at a spacing of X1 in alignment with the reel's outer ring. Fasten by screws the left-hand guide bar (5) at a spacing of X2 to the right-hand guide bar.
Mount the roller bracket (6) with the roller.

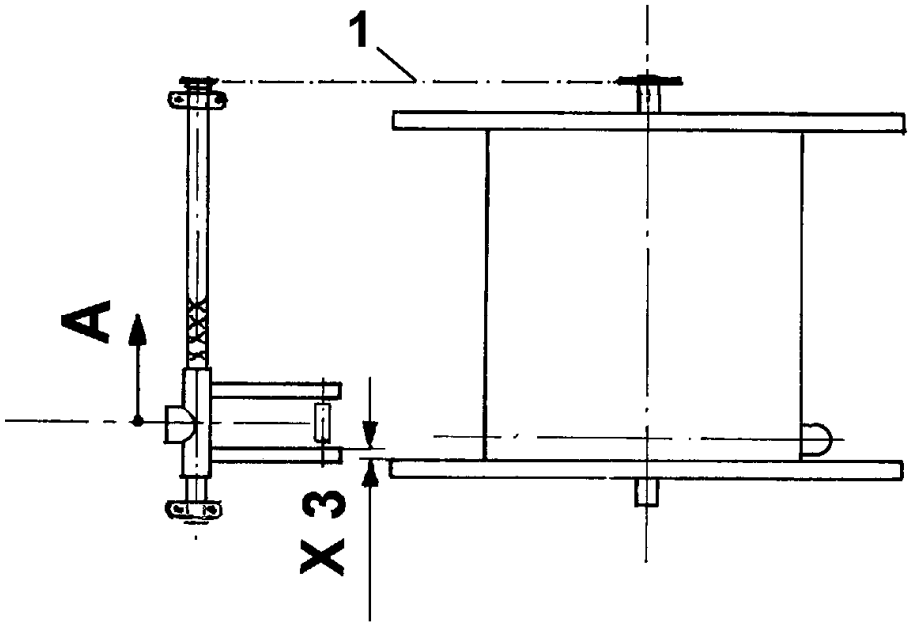


PE - Pipe ∅		X 1	X 2
90	F30	13 mm / 0,51 inch	110 mm / 4,33 inch
100	F 30, F 40	20 mm / 0,78 inch	126 mm / 4,96 inch
110	F 30, F 40	27 mm / 1,06 inch	140 mm / 5,5 inch
120	F 40	31 mm / 1,22 inch	150 mm / 5,9 inch

ATTENTION! When using a PE-pipe repair coupling you must increase the spacing **X 2** symmetrically by 15 - 20 mm / 0,59 – 0,79 inch!

Step 5:
Align the right guide bar by turning the helically grooved spindle to the inner reel side wall at value **X 3**. (see chart).

PE – Pipe ∅		X 3	α
90	F 30	0	0°
100	F 30	0	0°
110	F 30	0	0°
100	F 40	0	0°
110	F 40	0	0°
120	F 40	0	0°

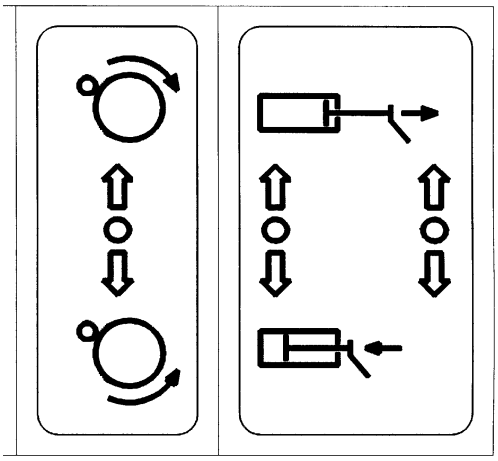


⚠	**ATTENTION**	In doing so, the spindle must be turned in wind-up direction (counter-clock-wise , see drawing). At this point, the winding carriage moves from the reversing point to the left (direction A).

Step 6:
Mount the winding chain (1), reel unchanged with inlet bend pointing down,
at the same time tighten the winding chain (1).

17.9 DESCRIPTION OF THE HYDRAULIC SYSTEM:

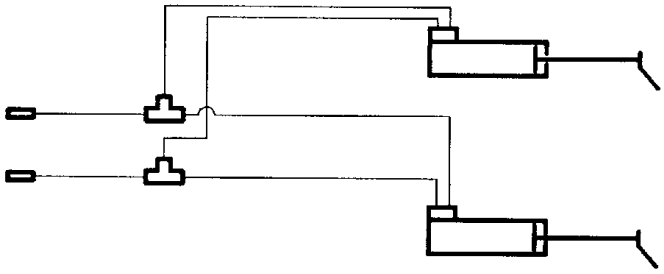
Now the hydraulic hoses are coupled with the non-return valve blocks (14).
If the inspection of the hydraulic system shows that the cylinder movements are wrong you must exchange the hydraulic hoses !
This is also necessary when the moving directions with mounted control valve options do not correspond with the predefined switching diagrams.



Swivel Aid **Machine Support**

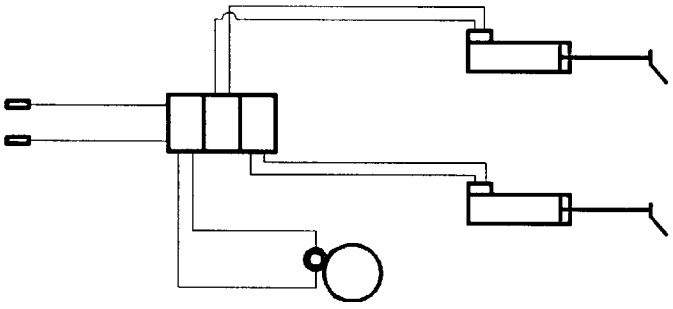
The standard PRORAIN outfit includes hydraulic machine supports without a control valve block.

"Standard“ hydraulic diagram:



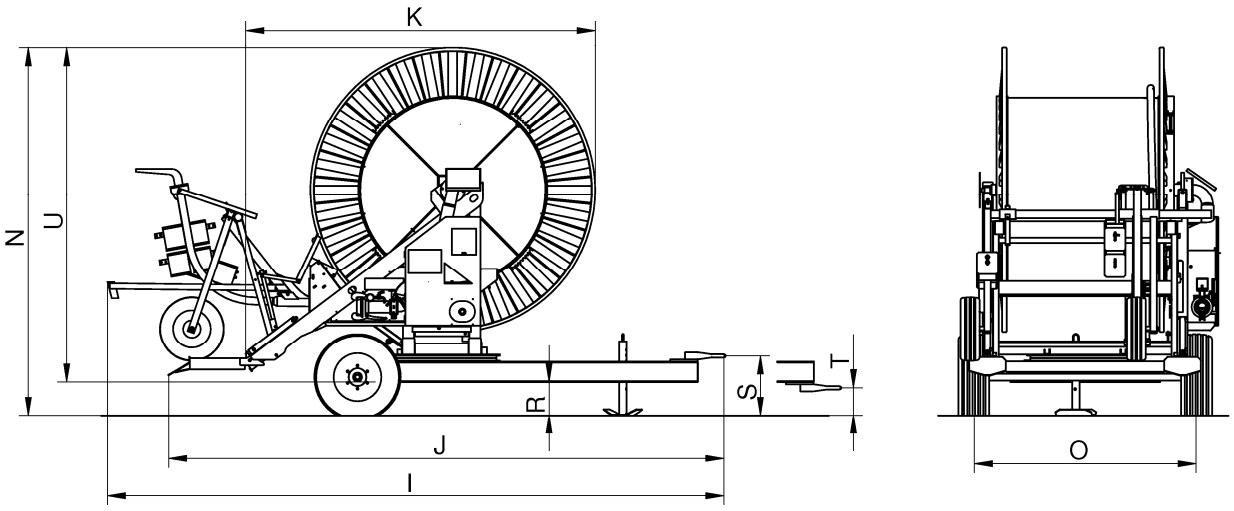
Hydraulic diagram “Control valve block - machine supports“ (OPTION)

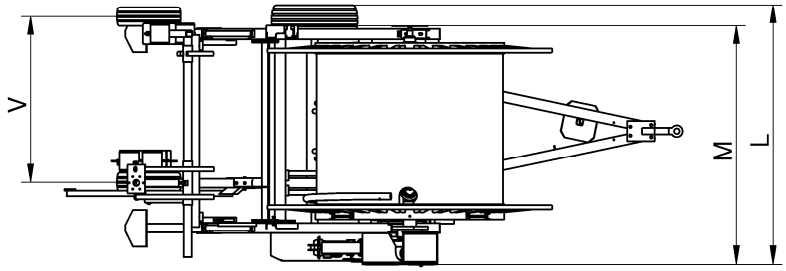
Hydraulic diagram “Control valve block - machine supports + swivel aid “ (OPTION)



CAUTION!	For safety reasons you must handle the hydraulic system with utmost care. The rear right support and the cart area are not directly visible from the operator's position. Therefore no other person is allowed in the immediate vicinity of the machine !

MAIN DIMENSIONS





- **A** PE-pipe dia. x length
- **B** Max. strip length
- **C** Turbine
- **E** Connecting pressure
- **G** Weight incl. PE-pipe with water *
- **H** Weight incl. empty PE-pipe *
- **I** Overall length incl. cart
- **J** Overall length without cart
- **K** Shipping length with 2 machines nested into each other
- **L** Max. width
- **M** Shipping width
- **N** Overall height
- **O** Track width of undercarriage
- **P** Tires - undercarriage
- **Q** Tire pressure - undercarriage
- **R** Ground clearance
- **S** Hitch height - standard
- **T** Hitch height - below PTO
- **U** Shipping height
- **V** Cart track width
- **W** Cart tires
- **X** Cart tire pressure

* Total weight including cart, sprinkler, and 6 sprinkler cart balancing weights.

Typ		F 30			F 40		
		90-450	100-400	100-450	100-540	110-500	120-370
A	mm x m	90x450	100x400	100x450	100x540	110x500	120x370
B	m	500	450	500	590	550	420
C		DTU - 742 M			DTU - 742 M		
E	bar	6 - 11			6 - 11		
G	kg	4838	5117	5509	6485	6997	6430
H	kg	2851	2868	3047	3716	3812	3598
I	mm	5562			5700		
J	mm	5010			5144		
K	mm	2750 - 3153			2820 - 3221		
L	mm	2340			2540		
M	mm	2157			2372		
N	mm	3400			3480		
O	mm	2000			2200		
P	mm	10,0 / 75 - 15,3 , 12 PLY			11,5 / 80 - 15,3 , 12 PLY		
Q	bar	6,0			5,5		
R	mm	300			330		
S	mm	530			557		
T	mm	250			227		
U	mm	3100			3150		
V	mm	1500 - 2000			1500 - 2000		
W	bar	165 / 70 R 13			165 / 70 R13		
X	bar	1,3			1,3		

14.1. TIRE PRESSURE

Always ensure that tire pressure is correct in order to guarantee maximum tire life and safe transport of the PRORAIN!

18 CONFORMITY CERTIFICATE

EC Declaration of Conformity

according to EC Directive 2006/42/EC

The manufacturer

Röhren- und Pumpenwerk BAUER Gesellschaft m.b.H.
Kowaldstraße 2, 8570 Voitsberg, Austria
phone +43 3142 200-0; fax: +43 3142 200-320/-340

herewith confirms that the machine mentioned below

Designation of machine	**PRORAIN**
Machine type / basic units	**F 30, F 40**
Consists of	Irrigation machine with cart

corresponds analogously to the requirements of the Machinery Directive 2006/42/EC.
In case of a modification of the machine not accorded with FAN GmbH, this declaration will cease to be valid.

The following standards as amended have been applied analogously:

DIN EN 12100-1	Safety of machines – Basic concepts, general principles for design, Part 1: Basic terminology, metodology
DIN EN 12100-2	Safety of machines – Basic concepts, general principles for design, Part 2: Technical principles and specfications
DIN EN 60204-1	Safety of machines - Electrical equipment of machines, Part 1: General requirements
EN ISO 14121-1	Safety of machines – Risk assessment

Norms related to products

DIN EN 908	Irrigation machine with hard hose reel

Person in charge of documentation: Thomas Theissl, Kowaldstraße 2, 8570 Voitsberg, Austria,



Technical Designer in Charge | Commercial Manager

Voitsberg, 26.7.2010